COMBIVERT

0,75...160 kW

D	BETRIEBSANLEITUNG	**Leistungsteil**
GB	INSTRUCTION MANUAL	**Power Circuit**
E	MANUAL DE INSTRUCCIONES	**Circuito de Potencia**
I	MANUALE D'ISTRUZIONE	**Circuito di potenza**
RU	Руководство по эксплуатации	**Силовая часть**
F	MANUEL D'INSTRUCTIONS	**Circuit de Puissance**

STOP

Erst Betriebsanleitung Teil 1 lesen !
Read Instruction manual part 1 first !
Leer manual de instrucciones parte 1 antes !
Prima leggere le manuale di istruzione 1 parte !
Сначала прочти инструкцию 1 част !
Lisez d'abord le manuel d'instructions partie 1 !

00.F4.00B-K000

09/2002

D

Seite D - 3 ..... D - 40

Diese Betriebsanleitung muß jedem Anwender zugänglich gemacht werden.Vor jeglichen Arbeiten muß sich der Anwender mit dem Gerät vertraut machen. Darunter fällt insbesondere die Kenntnis und Beachtung der Sicherheits- und Warnhinweise. Die in dieser Betriebsanleitung verwendeten Pictogramme entsprechen folgender Bedeutung:

Gefahr
Warnung
Vorsicht

Achtung,
unbedingt
beachten

Information
Hilfe
Tip

GB

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This instruction manual must be made available to any user. Before working with this unit the user must be familiarized with it. This is especially true for the attention, safety and warning guides. The meaning of the pictograms used in this manual are:

Danger
Warning
Caution

Attention,
observe at
all costs

Information
Help
Tip

E

Páginas E - 3 .... E - 40

Este manual de instrucciones debe estar a disposición de cualquier usuario. Antes de manipular el convertidor el usuario debe familiarizarse con él. Esto debe aplicarse especialmente al conocimiento de las indicaciones de advertencia y seguridad. El significado de los pictogramas usados en este manual son:

Peligro
Advertencia
Precaución

Atención,
Cuidado

Consejo
Comentario
Información

I

Page I - 3..... I - 40

Prima di escguire qualsiasi lavoro sull'unità l'utente deve familiarizzare con l'apparecciatura. Questo comprende, specialmente, la conoscenza e le osservanze delle direttive di sicurezza e di avvertimento sootonindicate. I simboli usati in questo Manuale di Instruzione hanno il seguente significato:

Avvertimento
Pericolo
Cautela

Attenzione,
osservare
assolutamente

Informzione
Aiuto
Suggerimento

RU

Страницы RU-3...RU-40

Эта инструкция должна быть доступна для каждого пользователя. Прежде чем приступить к работе каждый пользователь должен тчательно ознакомиться с прибором. Особенно это касается знаний по технике безопасности. Ниже приведённые пиктограммы означают следующее:

Опастность
Предупреждение
Осторожно

Внимание
обязательно
соблюдать

Совет
Указание
Информация

F

Page F - 3 ..... F - 40

Ce manuel d'instructions doit être rendu accessible à tout utilisateur. Avant tous travaux, l'utilisateur doit se familiariser d'abord avec le variateur, notamment tenir compte des mesures de sécurité et des avertissements. Les pictogrammes utilisés dans ce manuel ont les significations suivantes:

Danger
Avertissement
Précaution

Attention,
à respecter
obligatoirement

Information
Aide
Astuces

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1. General

1.1 Product Description

In selecting the KEB COMBIVERT you have chosen a frequency inverter with the highest demands for quality and dynamic.

It is exclusively for a stepless speed regulation of a three-phase motor.

The operation of other electrical loads is forbidden and can lead to disturbances of the unit.

GB

This manual describes the power circuit for **KEB COMBIVERT F4-S, F4-C and F4-F** frequency inverters in the range of

- **0.75 kW...30 kW / 230V class**
- **0.75 kW...160 kW / 400V class**

The power circuits of the frequency inverters in the W-housing **(200 kW...315 kW)** are described in an additional instruction manual (part no. 00.F4.01Z-KWxx).

Not only is this unit small in size and in price, it also has the following features:

- with IGBT power circuits there are only slight switching losses
- slight noise on high switching frequency
- extensive safety device for current, voltage and temperature
- voltage and current monitoring in static and dynamic operation
- conditionally short circuit proof and earth-fault proof
- noise immunity in accordance with IEC1000
- hardware current regulation
- integrated cooling fan
- uniform mounting grid
- can be aligned next to each other using the rack

GB

1.2 Rating Plate

Part number

15.F4.C1G–3440

Optionen	0	= Standard
	1	= InterBus
Switching frequency	1	= 2 kHz
	2	= 4 kHz
	4	= 8 kHz
	6	= 12 kHz
	8	= 16 kHz
Supply voltage	2	= 230 V- Class
	4	= 400 V- Class
Input identification	1	= 1-phase
	2	= DC
	3	= 3-phase
	4	= Special- / Customer version *
	5	= Special- / Customer version *
Housing type	D, E, G, H, R, U, W	
Accessory	0	= without
	1	= Braking transistor
	2	= Filter
	3	= Filter and braking transistor
	4	= Braking transistor and resistor
	5	= Braking transistor, resistor and filter
Control inserted	C	= Compact
	S	= Standard
	F	= Field orientated Control
Unit marking	F4	
Unit size	07...30	

*) On special- or customer versions the last 4 places differs from the rating plate above.

1.3 Installation Instructions

- Install KEB COMBIVERT stationary and ground.
- Take into consideration the minimum distance surrounding elements when positioning the inverter (see enclosed cabinet).
- Rack units are designed for vertical installation and can be aligned next to each other. Maintain a distance of at least 50mm to the elements stored in front. Make sure cooling is sufficient.
- No mist or water may get into the KEB COMBIVERT.
- Prevent dust from getting into the KEB COMBIVERT.
  When installing a dust-proof housing make sure it has enough heat dissipation.
- Do not operate KEB COMBIVERT in an explosion-protected room! In explosion-protected rooms the KEB COMBIVERT must be installed in an explosion protected housing, in observance of the local regulations.
- Protect KEB COMBIVERT against conductive and aggressive gases and liquids.
- Consumers, which produce electrical or magnetic fields or have an influence on the voltage supply, must be placed as far away as possible and measures must be taken to suppress the influences.
- when installing COMBIVERT in the proximity of trafo or transformer stations we urgently recommend to connect in series a line reactor. Through high Rsc-values (Rsc=short-circuit power/apparent power) the intermediate circuit capacitors can age above average and lead to a defect. Guide values according to IEC 1000-2-6:

Rsc < 100:	no reactor necessary
Rsc = 100...200:	a reactor is recommended if the load exceeds 75 % permanently
Rsc > 200:	reactor is necessary

- Regarding applications, that require cyclic switching off and on of the static frequency inverter, a minimum time-out of at least 5 minutes must be kept after power-off. If shorter cycle times are needed, please contact KEB.

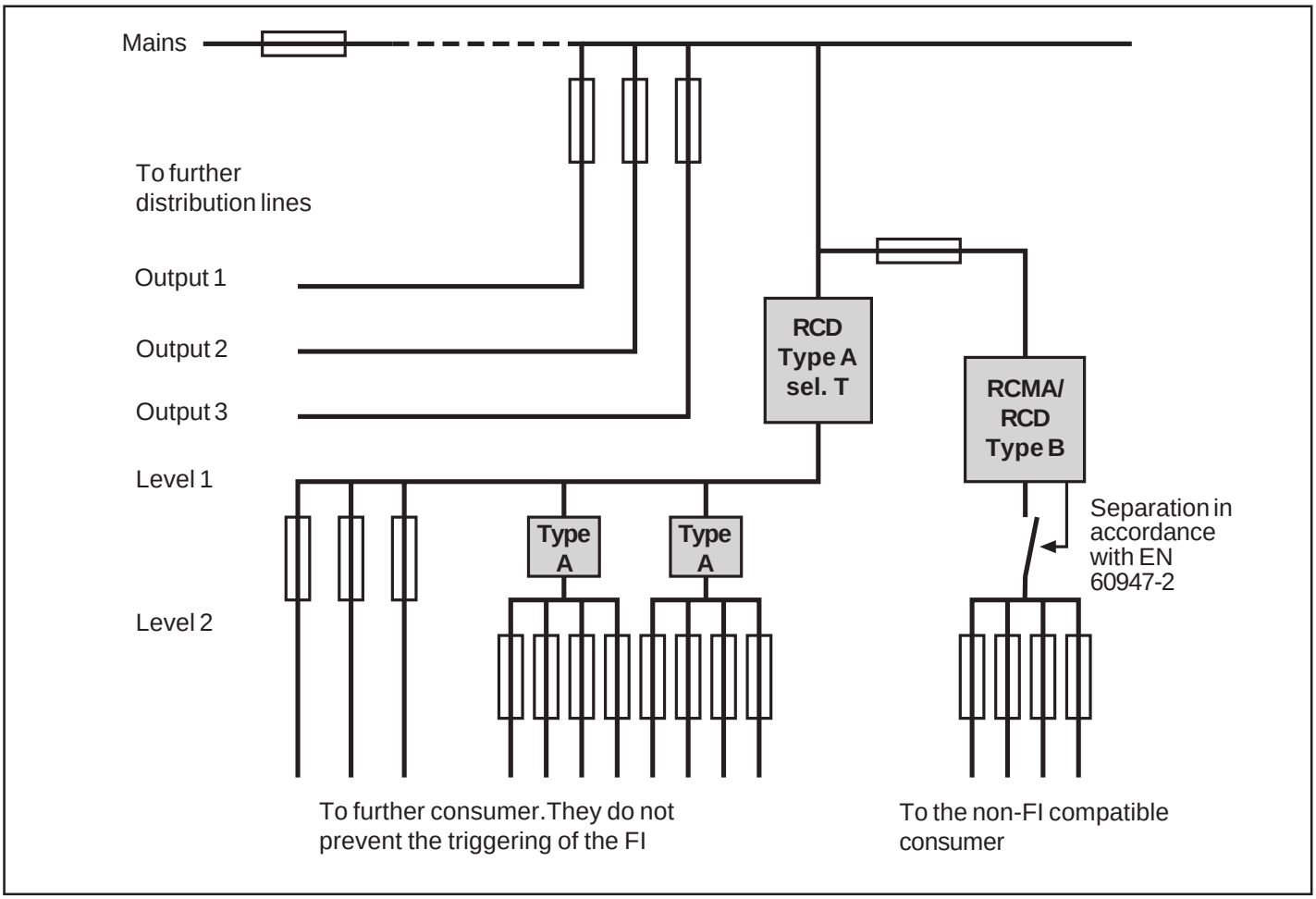
1.3.1 RCD (FI-Protective Switch)

If personnel protection is required during installation of the system the frequency inverters must be protected according to EN 50178 (VDE 0160):

– 1-phase inverters by RCD type A (pulse-current sensitive FI's) or type B (all-current sensitive FI's)
– 3-phase inverters (with B6 bridge-connected rectifier) by RCMA's with separation (used privileged) or RCD's type B (all-current sensitive FI's)

The tripping current should be 300mA or more, in order to avoid a premature triggering of the inverter by discharge currents (about 200mA).
Dependent on the load, the length of the motor cable and the use of a radio interference filter, substantially higher leakage current can occur.
The connection instructions from the manufacturer and the valid local reqirements must be observed.
Dependent on the available mains form (TN, IT, TT) further protective measures are necessary in accordance with VDE Part 410 (Part 4; Chapter 41). For example, with TN-mains this protection is made with overcurrent protective devices. With IT-mains it is insulation monitoring with a pulse-code measuring method. A protective separation can be used with all mains forms as long as the required power and cable lengths permit this.

Diagram of a distribution board (principle of protective elements)



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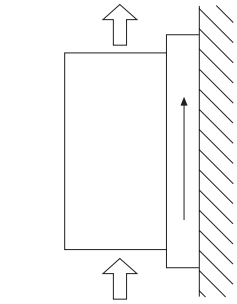
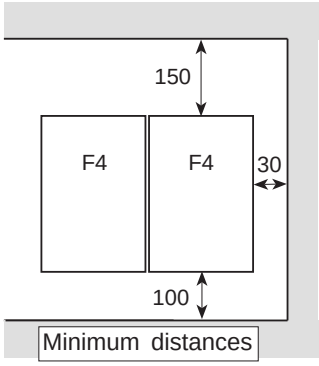
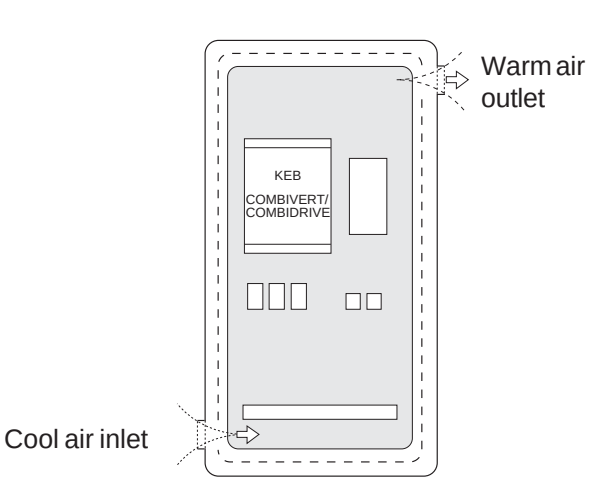
1.4 Control Cabinet Installation



Direction of the cooling fins



Minimum distances



1.5 DC-supply

The **DC input current** of the inverter is basicly determined by the used motor. The data can be taken from the motor name plate.

230V Class:

$$\frac{\sqrt{3} \times \text{rated motor voltage} \times \text{rated motor current} \times \text{motor cos } \varphi}{310V}$$

400V Class:

$$\frac{\sqrt{3} \times \text{rated motor voltage} \times \text{rated motor current} \times \text{motor cos } \varphi}{540V}$$

The **DC input peak current** is determined by the operating range.

– if you accelerate on the hardware current limit, the short-time limit current of the inverter must be set in the formula above (instead rated motor current).
– if the motor in normal operation is never stressed with rated torque, it can be calculated with the real motor current.
– a good value agrees with approx. 1,5 times of the rated motor current (from 90kW 1,25-times)

2. Technical Data

2.1 Summary Technical Data 230V Class

Inverter Size		**07**		**09**		**10**		**13**		**14**	**15**	**16**	**17**	**18**	**19**	**20**	**21**
Output nominal power	[kVA]	1,6		2,8		4		9,5		13	19	26	33	40	46	59	71
Max. rated motor power	[kW]	0,75		1,5		2,2		5,5		7,5	11	15	18,5	22	30	37	45
Output nominal current	[A]	4		7		10		24		33	48	66	84	100	115	145	180
Max. short-time current [1]	[A]	7,2		12,6		18		36,5		49,5	72	99	126	150	172	217	270
OC-tripping current	[A]	8,8		15		22		43		59	88	119	151	180	206	261	324
Nominal input current	[A]	8	4	14	7,7	20	11	26,5		36	53	73	92	116	126	165	198
Housing size		**D**		**D**		**D**		**E**	**G**	**G**	**H**	**H**	**R**	**R**	**R**	**R**	**R**
Rated operating frequency [2]	[kHz]	16		8		16		4	16	16	16	16	8	8	8	8	8
Max.operating frequency	[kHz]	16		8		16		4	16	16	16	16	8	8	8	8	8
Power loss at nominal operating	[W]	65		70		135		165	220	280	430	550	850	1020	1200	1350	1620
Stall current at 8kHz	[A]	-	-	-	-	-	-	-	24	33	48	66	84	100	115	145	180
Stall current at 16kHz	[A]	-	-	-	-	-	-	-	24	33	48	66	-	-	-	-	-
Max. heat sink temperature T_{OH}	[°C]	85		85		85		73	90	90							
Max. permissible mains fuse (inert)	[A]	20	10	20	10	25	20	35		50	80	80	100	160	160	200	315
Line cross section	[mm²]	2,5	1,5	2,5	1,5	4,0	2,5	6		10	25	25	35	50	50	95	95
Min. braking resistor [3]	[Ω]	56		56		28		18	16	13	5,6	5,6	4,7	4,7	3,9	2,0	2,0
Typ. braking resistor [3]	[Ω]	180		100		68		27		20	13	10	7	5,6	4,7	3,9	3,0
Max. braking current	[A]	7		7		14		21	29	29	70	70	85	85	102	160	160
Overload curve (Page 40)		1															
Tightening torque for terminals	[Nm]	0,5						1,2			2,5		6			15	
Wiring diagram (Page 18/19)		**1**	**2**	**1**	**2**	**1**	**2**	**3**	**4**	**4**	**4**	**4**	**3**	**3**	**3**	**3**	**3**
Mains voltage (Rated voltage)	[V]	180...260 +/-0 (230V)															
Phases		1	3	1	3	1	3	3	3	3	3	3	3	3	3	3	3
Mains frequency	[Hz]	50 / 60 +/- 2															
Output voltage (U_N=Mains voltage)	[V]	3 x 0...U_N															
Output frequency	[Hz]	0...409,58 (0...819,16; 0...1638,32)															
Shielded motor line length	[m]	30	30	50	50	100							50				
Storage temperature	[°C]	-25...70															
Operating temperature	[°C]	-10...45															
Model / protective system		IP20															
Relative humidity (without condensation)	[%]	max. 95															
EMC tested in accordance with...		EN 61800-3															
Climatic category (EN 50178)		3K3															
Mains choke (s.page 29)		3	4	5	6	7	8	11		12	13	15	16	17	17	19	19
Motor choke (s.page 35)		4		6		8		11		12	13	14	15	16	17	18	19
HF-Filter assembly kit (s. page 31)		1	4	2	4	3	5	6	7	7	8	9	10	11	11	12	13
Sine filter (s. page 37)		1		2		3		5		6	9	-	-	-	-	-	-

1) For F4F-Types 5% must be subtracted as control reserve
2) For F4F-Types generally a operating frequency of min. 8 kHz is valid (for 16 kHz version ask KEB).
3) The statement counts only for frequency inverters with internal braking transistor (see "Rating Plate").

The technical data is for 2/4 pole standard motors. With other pole numbers the inverter must be dimensioned onto the motor rated current. Contact KEB for special or medium frequency motors.

Site altitude max. 2000 m. With site altitudes over 1000 m a power reduction of 1% per 100m must be taken into consideration.

GB

2.2 Summary of Technical Data 400V Class (<= Size 17)

Inverter Size		**07**	**09**	**10**		**12**		**13**		
Output nominal power	[kVA]	1,8	2,8	4		6,6		8,3		
Max. rated motor power	[kW]	0,75	1,5	2,2		4		5,5		
Output nominal current	[A]	2,6	4,1	5,8		9,5		12		
Max. short-time current [1]	[A]	4,6	7,4	10,4		17,1		21,6		18
OC-tripping current	[A]	5,7	9	12,7		20,9		26,4		21,6
Nominal input current	[A]	2,8	4,5	6,4		10,5		13,2		
Housing size		**D**	**D**	**D**	**D**	**D**	**E**	**D**	**E**	**G**
Rated operating frequency [2]	[kHz]	4	4	4	12	4	16	2	16	
Max.operating frequency	[kHz]	4	4	4	12	4	16	4	16	
Power loss at nominal operating	[W]	45	60	80	130	115	180	135	240	200
Stall current at 8kHz	[A]	-	-	-	6,4	-	9,5	-	12	19
Stall current at 16kHz	[A]	-	-	-	-	-	9,5	-	12	12
Max. heat sink temperature T_{OH}	[°C]	85			79	85	73	79	73	90
Max. permissible mains fuse (inert)	[A]	10		10		20		20		
Line cross section	[mm²]	1,5		1,5		2,5		2,5		
Min. braking resistor [3]	[Ω]	160		160		82	50	82	50	39
Typ. braking resistor [3]	[Ω]	680	390	270		150		110		
Max. braking current	[A]	5				10	15	10	15	21
Overload curve (Page 40)		1								
Tightening torque for terminals	[Nm]	0,5								1,2
Wiring diagram (Page 18/19)		2					3	2	3	4
Mains voltage (Rated voltage) [4]	[V]	305...500 +/-0 (400V)								
Phases		3								
Mains frequency	[Hz]	50 / 60 +/- 2								
Output voltage (U_N=Mains voltage)	[V]	3 x 0...U_N								
Output frequency	[Hz]	0...409,58 (0...819,16; 0...1638,32)								
Shielded motor line length	[m]	50	50	100		100		100		
Storage temperature	[°C]	-25...70 °C								
Operating temperature	[°C]	-10...45 °C								
Model / protective system		IP20								
Relative humidity (without condensation)	[%]	max. 95								
EMC tested in accordance with...		EN 61800-3								
Climatic category (EN 50178)		3K3								
Mains choke (s.page 29)		19	20	21		23		23		
Motor choke (s.page 35)		19	20	20		22		23		
HF-Filter assembly kit (s. page 31)		10	10	10		11	12	11	12	14
Sine filter (s. page 37)		1	1	2		2		-	3	
Sine filter plus (s. page 39)		-	-	-	2	-	3	-	3	

1) For F4F-Types 5% must be substrated as control reserve
2) F4-F units need a power circuit with rated operating frequency of min. 8kHz.
3) This data is only valid for units with internal brake transistor (see "unit identification").
4) At mains voltage ≥460V multiply the nominal current with factor 0,86.

GB

Inverter Size		**14**		**15**			**16**		**17**		
Output nominal power	[kVA]	11		17			23		29		
Max. rated motor power	[kW]	7,5		11			15		18,5		
Output nominal current	[A]	16,5		24			33		42		
Max. short-time current [1)]	[A]	29,7	24,8	36			49,5		63		
OC-tripping current	[A]	36,3	29,7	43,2			59,4		75,6		
Nominal input current	[A]	18,1		26,5			36,5		46		
Housing size		**E**	**G**	**E**	**G**	**H**	**G**	**H**	**G**	**H**	**R**
Rated operating frequency [2)]	[kHz]	8	16	4	8	16	8	16	4	8	16
Max.operating frequency	[kHz]	16	16	12	16	16	16	16	16	16	16
Power loss at nominal operating	[W]	240	260	260	290	360	310	490	360	470	700
Stall current at 8kHz	[A]	16,5	19	-	19	25	21,5	33	-	30	42
Stall current at 16kHz	[A]	-	12	-	8,5	15	9,7	20	-	13,5	30
Max. heat sink temperature T_{OH}	[°C]	73	90	73	90						
Max. permissible mains fuse (inert)	[A]	25		35			50		63		
Line cross section	[mm²]	4		6			10		16		
Min. braking resistor [3)]	[Ω]	50	39	39		22	25	22	25	22	9
Typ. braking resistor [3)]	[Ω]	85		56			42		30		
Max. braking current	[A]	15	21	21		37	30	37	30	37	88
Overload curve (Page 40)		1									
Tightening torque for terminals	[Nm]	0,5	1,2	1,2	1,2	2,5	1,2	2,5	1,2	2,5	6
Wiring diagram (Page 18/19)		3	4	3	4		4		4		3
Mains voltage (Rated voltage) [4)]	[V]	305...500 +/-0 (400V)									
Phases		3									
Mains frequency	[Hz]	50 / 60 +/- 2									
Output voltage (U_N=Mains voltage)	[V]	3 x 0...U_N									
Output frequency	[Hz]	0...409,58 (0...819,16; 0...1638,32)									
Shielded motor line length	[m]	100									
Storage temperature	[°C]	-25...70 °C									
Operating temperature	[°C]	-10...45 °C									
Model / protective system		IP20									
Relative humidity (without condensation)	[%]	max. 95									
EMC tested in accordance with...		EN 61800-3									
Climatic category (EN 50178)		3K3									
Mains choke (s.page 29)		24		25			26		27		
Motor choke (s.page 35)		24		25			26		27		
HF-Filter assembly kit (s. page 31)		12	14	13	15	17	16	17	15	17	20
Sine filter (s. page 37)		4		5			6		7		
Sine filter plus (s. page 39)		4		-	5		-	-	-	-	-

The technical data is for 2/4 pole standard motors. With other pole numbers the inverter must be dimensioned onto the motor rated current. Contact KEB for special or medium frequency motors.

Site altitude max. 2000 m. With site altitudes over 1000 m a power reduction of 1% per 100m must be taken into consideration.

GB

Summary of Technical Data 400V Class (>= Size 18)

Inverter Size		**18**		**19**		**20**	**21**	**22**	
Output nominal power	[kVA]	35		42		52	62	80	
Max. rated motor power	[kW]	22		30		37	45	55	
Output nominal current	[A]	50		60		75	90	115	
Max. short-time current [1)]	[A]	75		90		112,5	135	172,5	
OC-tripping current	[A]	90		108		135	162	207	
Nominal input current	[A]	55		66		83	100	127	
Housing size		**H**	**R**	**H**	**R**	**R**	**R**	**R**	**R**
Rated operating frequency [2)]	[kHz]	8	16	4	8	8	4/8	4	8
Max.operating frequency	[kHz]	16	16	16	16	16	16	4	8
Power loss at nominal operating	[W]	610	850	540	750	900	1100	1200	1500
Stall current at 8kHz	[A]	45	50	-	60	75	90	-	115
Stall current at 16kHz	[A]	20,3	40	-	27	33,7	40,5	-	-
Max. heat sink temperature T_{OH}	[°C]	90							
Max. permissible mains fuse (inert)	[A]	80		80		100	160	160	
Line cross section	[mm²]	25		25		35	50	50	
Min. braking resistor [3)]	[Ω]	13	9	13	9	9	9	8	
Typ. braking resistor [3)]	[Ω]	20		15		12	10	8,6	
Max. braking current	[A]	63	88	63	88	88	88	88	
Overload curve (Page 40)		1							
Tightening torque for terminals	[Nm]	2,5	6	2,5	6				
Wiring diagram (Page 18/19)		4	3	4	3	3	3	3	
Mains voltage (Rated voltage) [4)]	[V]	305...500 +/-0 (400V)							
Phases		3							
Mains frequency	[Hz]	50 / 60 +/- 2							
Output voltage (U_N=Mains voltage)	[V]	3 x 0...U_N							
Output frequency	[Hz]	0...409,58 (0...819,16; 0...1638,32)							
Shielded motor line length	[m]	100		100		50	50	50	
Storage temperature	[°C]	-25...70 °C							
Operating temperature	[°C]	-10...45 °C							
Model / protective system		IP20							
Relative humidity (without condensation)	[%]	max. 95							
EMC tested in accordance with...		EN 61800-3							
Climatic category (EN 50178)		3K3							
Mains choke (s.page 29)		28		29		30	31	32	
Motor choke (s.page 35)		28		29		30	31	32	
HF-Filter assembly kit (s. page 31)		17	20	17	20	20	22	22	
Sine filter (s. page 37)		8		9		10	11	12	
Sine filter plus (s. page 39)		-	-	-	-	-	-	-	-

1) For F4F-Types 5% must be substrated as control reserve
2) F4-F units need a power circuit with rated operating frequency of min. 8kHz.
3) This data is only valid for units with internal brake transistor (see "unit identification").
4) At mains voltage ≥460V multiply the nominal current with factor 0,86.

GB

Inverter Size		**23**		**24**		**25**	**26**	**27**
Output nominal power	[kVA]	104		125		145	173	208
Max. rated motor power	[kW]	75		90		110	132	160
Output nominal current	[A]	150		180		210	250	300
Max. short-time current [1)]	[A]	225		270		262,5	312,5	375
OC-tripping current	[A]	270		324		315	375	450
Nominal input current	[A]	165		198		231	275	330
Housing size		**R**	**U**	**U**		**U**	**U**	**U**
Rated operating frequency [2)]	[kHz]	2	8	4	8	4	4	2
Max.operating frequency	[kHz]	2	16	4	8	4	4	2
Power loss at nominal operating	[W]	1300	1900	2000	2400	2300	2800	3100
Stall current at 8kHz	[A]	-	150	-	180	-	-	-
Stall current at 16kHz	[A]	-	-	-	-	-	-	-
Max. heat sink temperature T_{OH}	[°C]	90						
Max. permissible mains fuse (inert)	[A]	200		315		315	400	450
Line cross section	[mm²]	95		95		95	120	150
Min. braking resistor [3)]	[Ω]	6	5	4		2,7	2,7	2,7
Typ. braking resistor [3)]	[Ω]	6,7		5		4,3	3,8	3,3
Max. braking current	[A]	133	160	200		200	200	200
Overload curve (Page 40)		1				2		
Tightening torque for terminals	[Nm]	15				25		
Wiring diagram (Page 18/19)		3	3	3		3	3	3
Mains voltage (Rated voltage) [4)]	[V]	305...500 +/-0 (400V)						
Phases		3						
Mains frequency	[Hz]	50 / 60 +/- 2						
Output voltage (U_N=Mains voltage)	[V]	3 x 0...U_N						
Output frequency	[Hz]	0...409,58 (0...819,16; 0...1638,32)						
Shielded motor line length	[m]	50						
Storage temperature	[°C]	-25...70 °C						
Operating temperature	[°C]	-10...45 °C						
Model / protective system		IP20						
Relative humidity (without condensation)	[%]	max. 95						
EMC tested in accordance with...		EN 61800-3						
Climatic category (EN 50178)		3K3						
Mains choke (s.page 29)		33		34		35	36	37
Motor choke (s.page 35)		33		34		35	36	37
HF-Filter assembly kit (s. page 31)		23		24		24	26	26
Sine filter (s. page 37)		-	33	34		35	36	37
Sine filter plus (s. page 39)		-	-	-	-	-	-	-

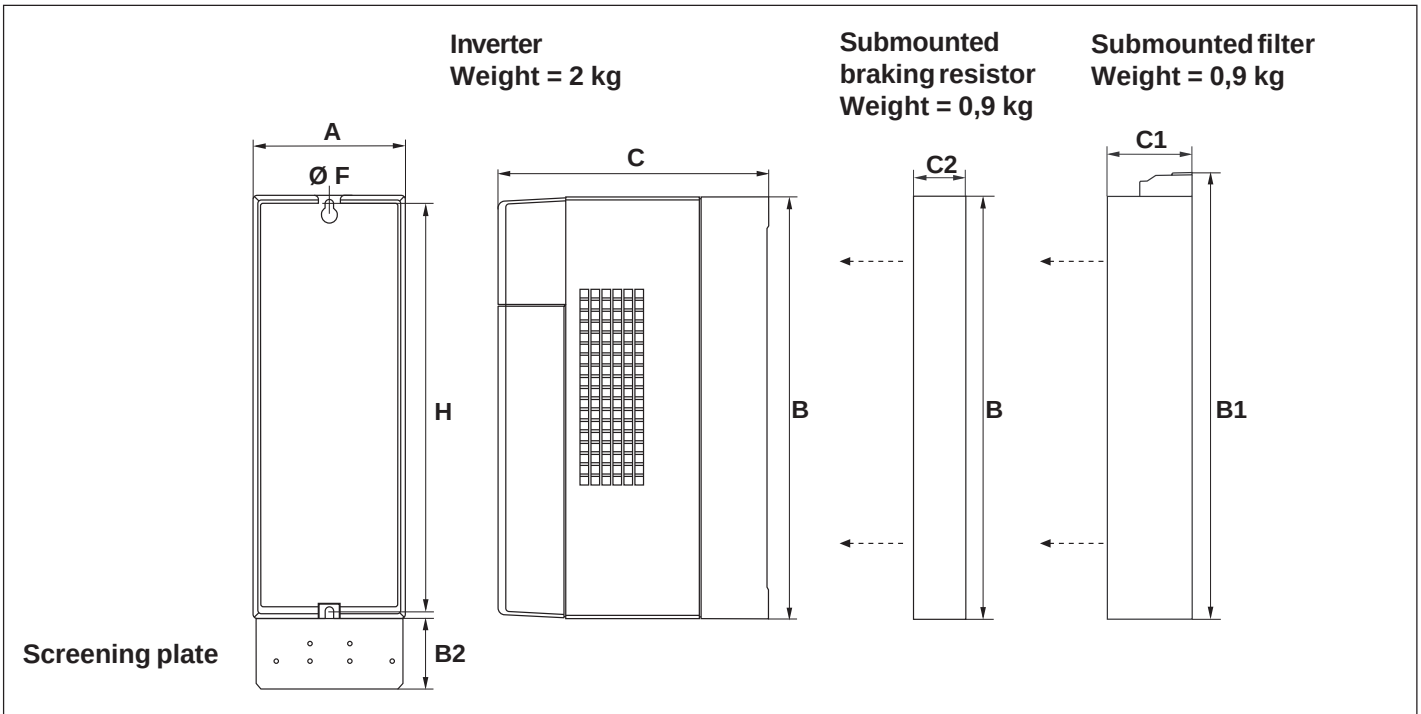
An input choke is necessary from size 23!

The technical data is for 2/4 pole standard motors. With other pole numbers the inverter must be dimensioned onto the motor rated current. Contact KEB for special or medium frequency motors.

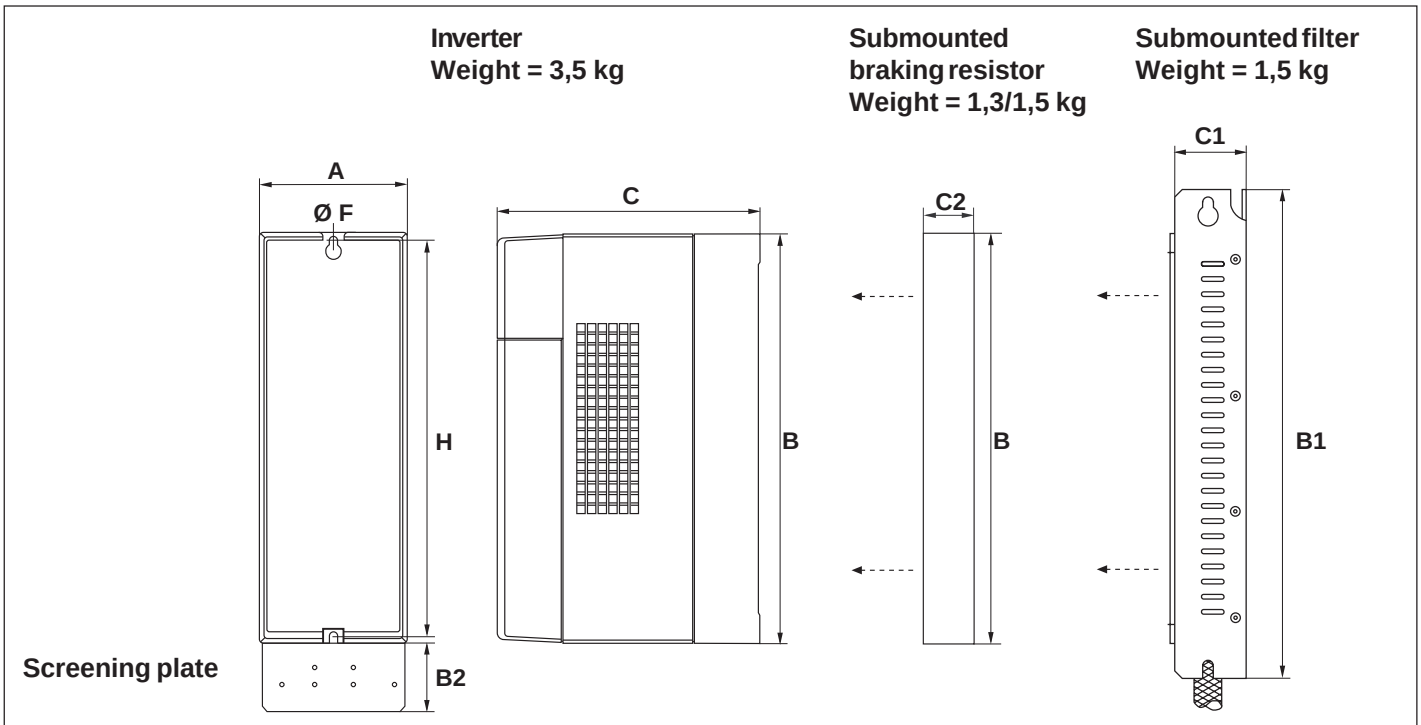
Site altitude max. 2000 m. With site altitudes over 1000 m a power reduction of 1% per 100m must be taken into consideration.

GB

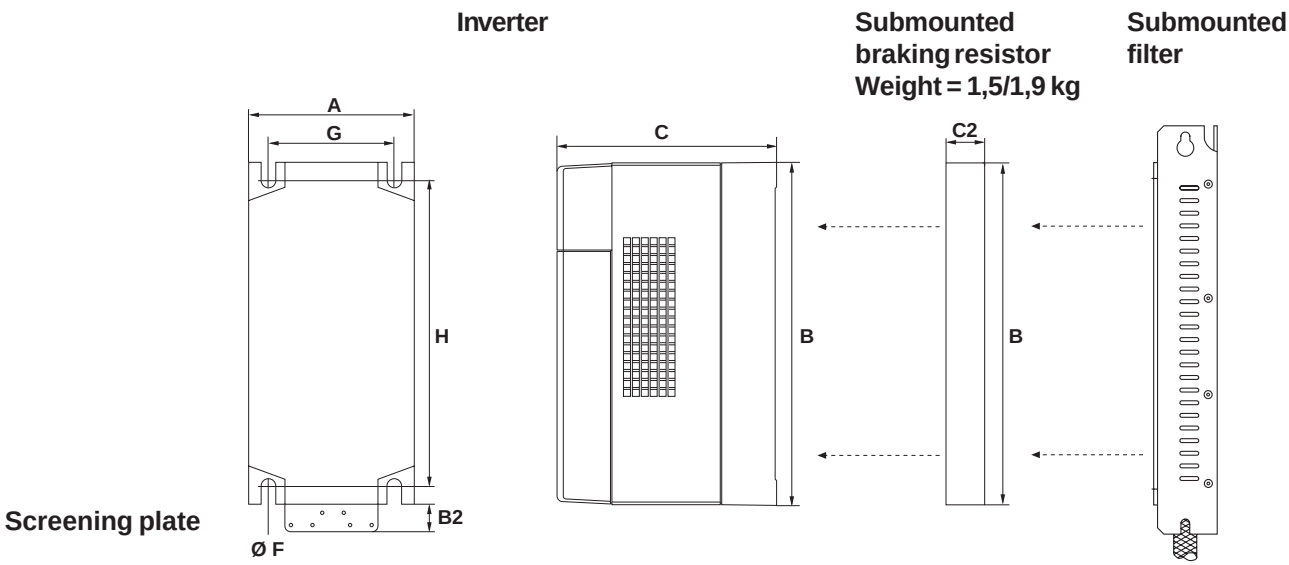
2.3 Dimensions and Weight



Housing	A	B	B1	B2	C	C1	C2	F	H
D	90	250	264	37,5	160	50	30	5	240



Housing	A	B	B1	B2	C	C1	C2	F	H
E	130	290	352	37,5	200	50	30	7	275



Housing	A	B	B2	C	C2	F	G	H	Weight [kg]
G	170	340	32	255	30	7	150	330	10
H	297	340	51	255	-	7	250	330	14
R *	340	520	68	355	-	11	300	495	25-29
U	340	800	-	355	-	11	300	775	75

Dimensions and wights of the HF-filter: see page 31 / pic. 2

***)** **The R-Housing installation filter have no influence to the dimensions of the housing. (Weight = 7 kg)**

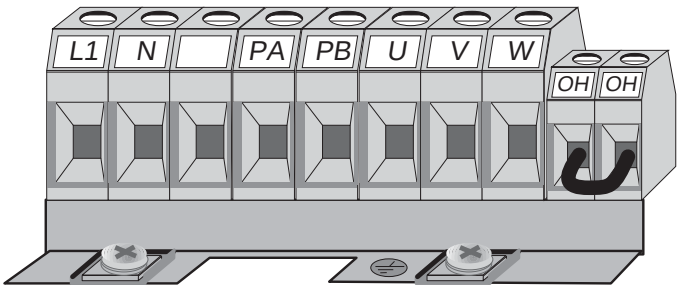
GB

2.4 Summary of the Power Circuit Terminals

Housing size D

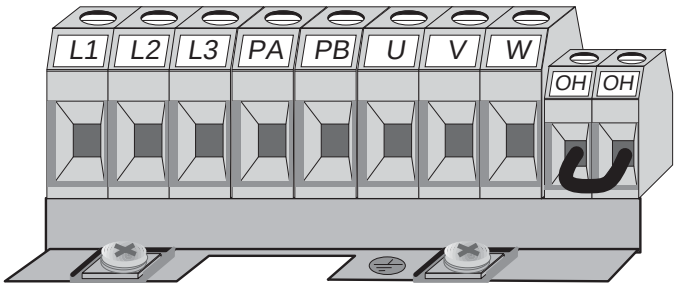
⚠ **Note input voltage, since 230V and 400V class (3 phase) is possible.**

1 phase



L1, N 1 phase mains connection
L1, L2, L3 3 phase mains connection
PA, PB Connection for braking resistor

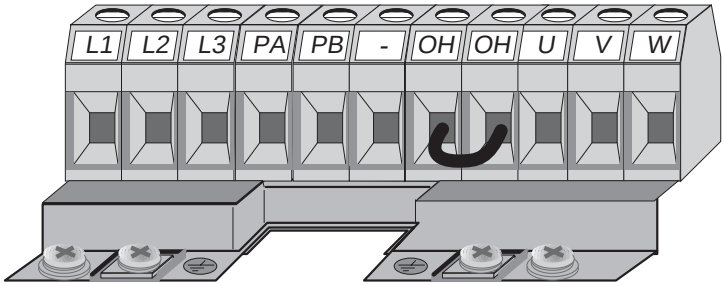
3 phase



U, V, W Motor connection
OH, OH Connection for temperature sensor
⏚ Connection for screening/earthing

Housing size E

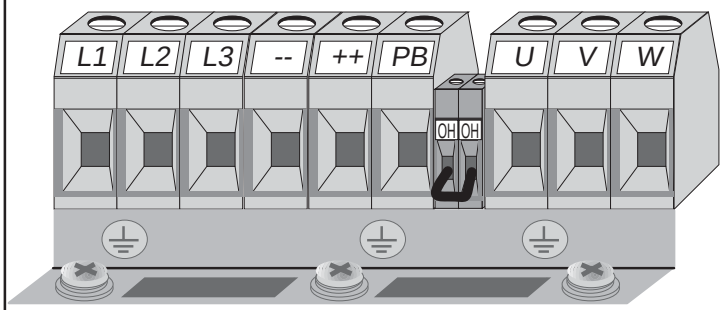
⚠ **Note input voltage, since 230V and 400V class (3 phase) is possible.**



L1, L2, L3 3 phase mains connection
PA, PB Connection for braking resistor
PA, - Connection for braking module **and feedback unit**
OH, OH Connection for temperature sensor
U, V, W Motor connection
⏚ Connection for screening/earthing

Housing size G

⚠ **Note input voltage, since 230V and 400V class (3 phase) is possible.**

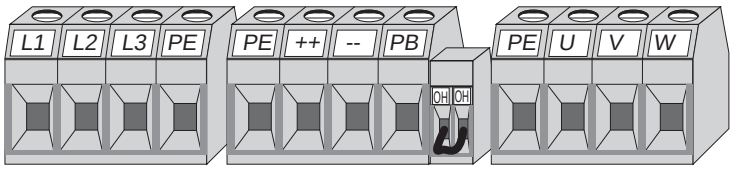


L1, L2, L3 3 phase mains connection
++, PB Connection for braking resistor
++, -- **Connection for braking module,** feedback and supply unit DC input 250...370 VDC (230 V-class) **420...720 VDC (400 V-class)**
OH, OH Connection for temperature sensor
U, V, W Motor connection
⏚ Connection for screening/earthing

GB

Housing size H

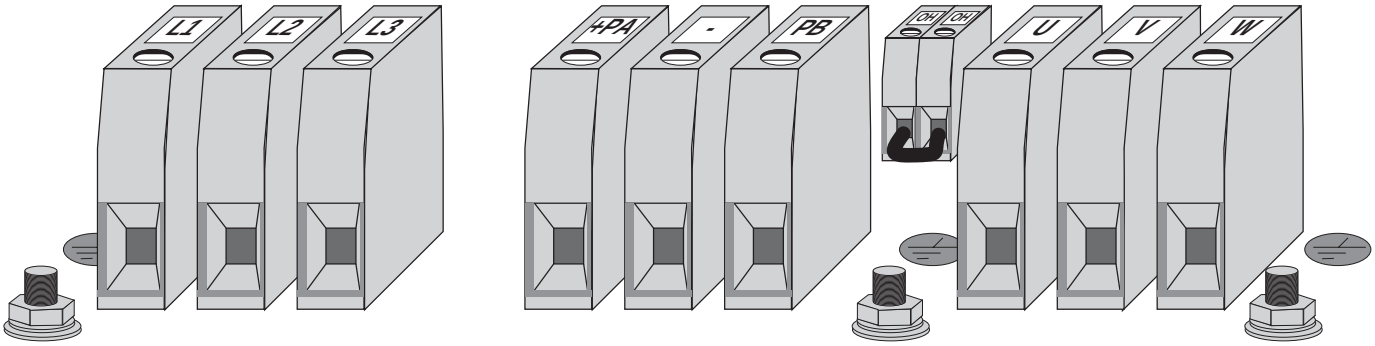
Note input voltage, since 230V and 400V class (3 phase) is possible.



L1, L2, L3	3 phase mains connection
++, PB	Connection for braking resistor
++, --	**Connection for braking module,** feedback and supply unit DC input 250...370 VDC (230 V-class) **420...720 VDC (400 V-class)**
OH, OH	Connection for temperature sensor
U, V, W	Motor connection
PE	Connection for screening/earthing

Housing size R and U

Note input voltage, since 230V and 400V class (3 phase) is possible.



L1, L2, L3	3 phase mains connection
+PA, PB	Connection for braking resistor
+PA, -	Connection for braking module and feedback unit
OH, OH	Connection for temperature sensor
U, V, W	Motor connection
⏚	Connection for screening/earthing

GB

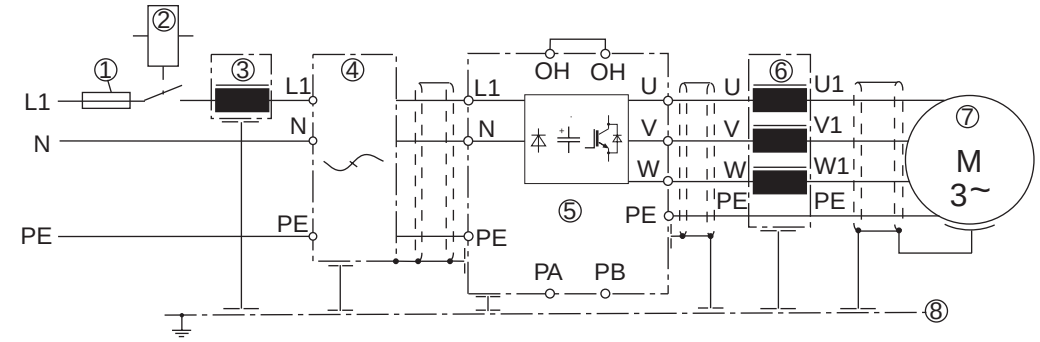
2.6 Connection of the Power Circuit

Assignment see technical data "Wiring diagram" Page 9-13

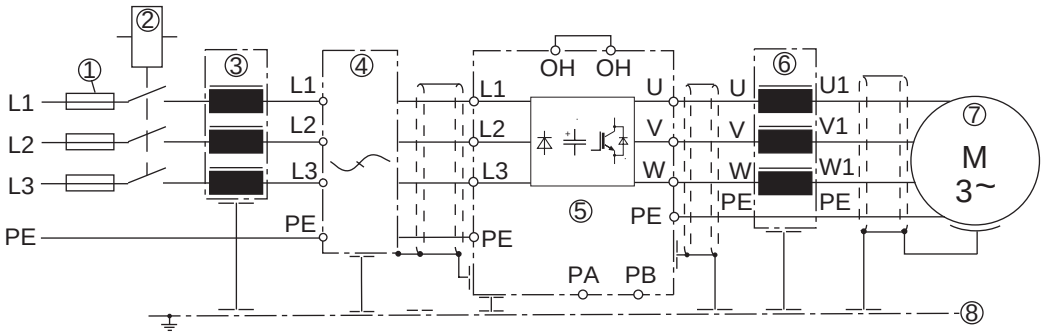
If the mains and motor connection are exchanged, this leads to immediate destruction of the unit.

Pay attention to the supply voltage and the correct polarity of the motor!

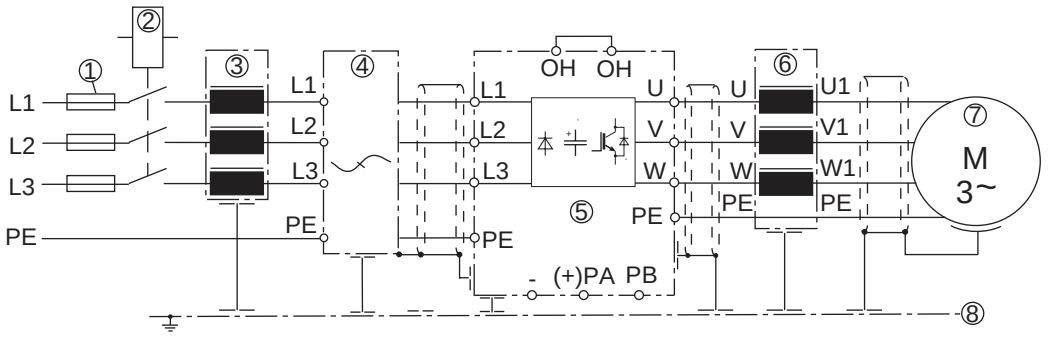
Wiring diagram 1



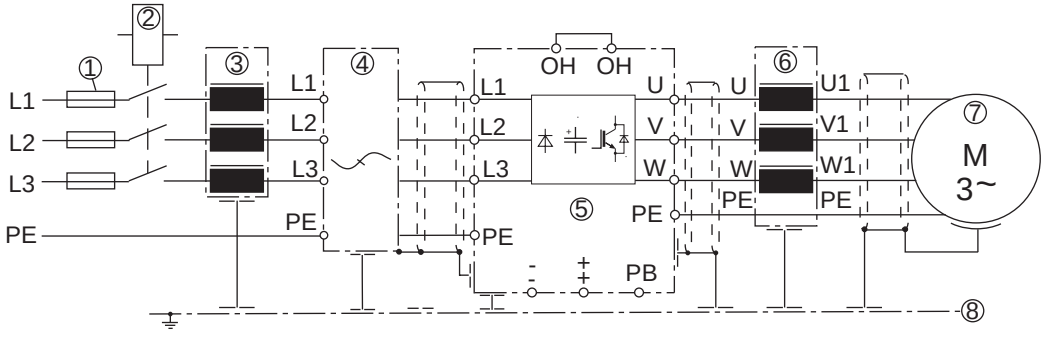
Wiring diagram 2



Wiring diagram 3



Wiring diagram 4

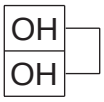


(1)	**Mains fuse**	(5)	**KEB COMBIVERT**
(2)	**Main contactor**	(6)	**Motor choke or output filter (not for F4-F)**
(3)	**Input choke**	(7)	**Motor**
(4)	**Interference suppression filter**	(8)	**Mounting plate**

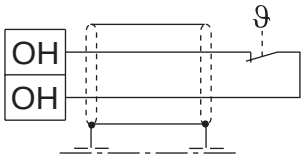
GB

External temperature monitoring
(for all units)

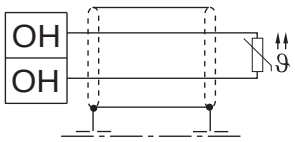
Don't install OH-wiring (also shieding) with control cable!
Only permissible with double-shielding into the motor cable!



Bridge, when no monitoring occurs

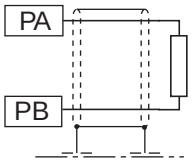


Thermojunction (NC-contact)

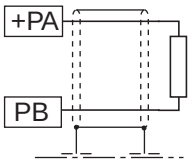


Temperature sensor (PTC)
1650Ω...4kΩ tripping resistance
750Ω...1650Ω reset resistance

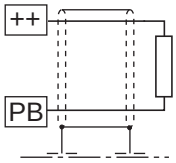
Connection of braking resistor
(only with internal brake transistor see page 5)



in wiring diagram 1 and 2

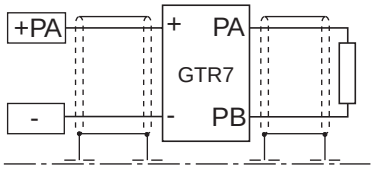


in wiring diagram 3

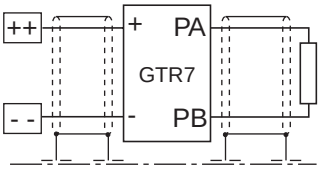


in wiring diagram 4

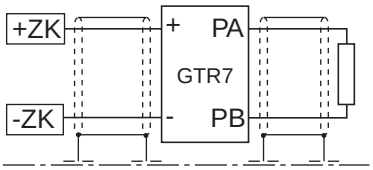
Connection of a braking module



in wiring diagram 3



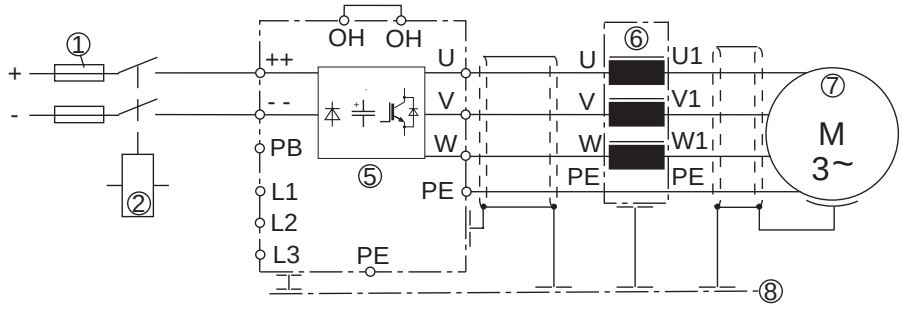
in wiring diagram 4



in wiring diagram 5

DC mains power input
(only when terminals are ++ and - -)

250...370 VDC (230 V-class)
420...720V DC (400 V-class)



(1)	**Mains fuse**	(5)	**KEB COMBIVERT**
(2)	**Main contactor**	(6)	**Motor choke or output filter (not for F4-F)**
(3)	**Input choke**	(7)	**Motor**
(4)	**Interference suppression filter**	(8)	**Mounting plate**

3. Accessories

3.1 Braking resistor

Installation Tip

GB

KEB COMBIVERT is equipped with an external braking resistor or an external braking option and is suited for restricted 4 quadrant operation. The braking energy that is refed into the intermediate circuit during regenerative operation is dissipated by means of the braking transistor, the control and the braking resistor.
The braking resistor heats up during braking. If it is installed inside a control cabinet sufficient cooling of the control cabinet interior must be provided and sufficient distance to the KEB COMBIVERT must be kept.

Selection of the braking resistor

Different braking resistors are available for KEB COMBIVERT. They are selected according to their application requirements. The respective formulas and restrictions (validitiy range) are listed on the next page.

1. Preset desired braking time.
2. Calculate braking time without braking resistor (t_{Bmin}).
3. If the desired braking time is smaller than the calculated braking time, it will be necessary to use a braking resistor. ($t_B < t_{Bmin)}$
4. Calculate braking torque (M_B) and take the load torque into account.
5. Calculate peak braking power (P_B). This must always be calculated for the "worst case" (n_{max} at standstill).
6. Selection of the braking resistors:
   a) $P_R \geq P_B$
   b) P_N is to be selected in accordance with the cyclic duration factor.
   The braking resistors may only be used for the units listed. The max. ON period of the braking resistor may not be exceeded.
   Longer ON periods require special-designed braking resistors. Take into account the continuous output of the braking transistor.
7. Check whether the desired braking time is attained with the braking resistor (t_{Bmin}).

Restriction: Considering the capacity of the braking resistor and the braking capacity of the motor, the braking torque may not exeed the rated torque of the motor by more than 1.5 times (see formula).
To utilize the maximum possible braking torque the frequency inverter must be layed out for the increased current.

GB

Braking time

The braking time is adjusted on the frequency inverter. If the selected time is too short the KEB COMBIVERT/COMBIDRIVE automatically switches off and displays the error message ***OP*** or ***OC***. The following formulas allow an approximate determination of the braking time.

Formulas

1. Braking time without braking resistor

$$t_{Bmin} = \frac{(J_M + J_L) \bullet (n_1 - n_2)}{9{,}55 \bullet (K \bullet M_N + M_L)}$$

Validity range: $n_1 > n_N$

(field weakening range)

2. Braking torque (required)

$$M_B = \frac{(J_M + J_L) \bullet (n_1 - n_2)}{9{,}55 \bullet t_B} M_L$$

Condition: $M_B \leq 1.5 \bullet M_N$

$f \leq 70$ Hz

3. Peak braking power

$$P_B = \frac{M_B \bullet n_1}{9{,}55}$$

Condition: $P_B \leq P_R$

4. Braking time with braking resistor

$$t_{Bmin} * = \frac{(J_M + J_L) \bullet (n_1 - n_2)}{9{,}55 \bullet \left(K \bullet M_N + M_L + \frac{P_R \bullet 9{,}55}{(n_1 - n_2)} \right)}$$

Validity range: $n_1 > n_N$

Condition: $\frac{P_R \bullet 9{,}55}{(n_1 - n_2)} \leq M_N \bullet (1{,}5 - K)$

$f \leq 70$ Hz

$P_B \leq P_R$

K = 0,25 for motors to 1,5 kW
0,20 for motors 2,2 to 4 kW
0,15 for motors 5,5 to 11 kW
0,08 for motors 15 to 45 kW
0,05 for motors > 45 kW

J_M	=	Moment of intertia of the motor	[kgm²]
J_L	=	Moment of intertia of the load	[kgm²]
n_1	=	Motor speed before deceleration	[min⁻¹]
n_2	=	Motor speed after deceleration (Stand still = 0 rpm)	[min⁻¹]
n_N	=	Motor rated speed	[min⁻¹]
M_N	=	Motor rated torque	[Nm]
M_B	=	Braking torque (required)	[Nm]
M_L	=	Load torque	[Nm]
t_B	=	Braking time (required)	[s]
t_{Bmin}	=	Minimum braking time	[s]
t_Z	=	Cycle time	[s]
P_B	=	Peak braking time	[W]
P_R	=	Peak power of the braking resistor	[W]

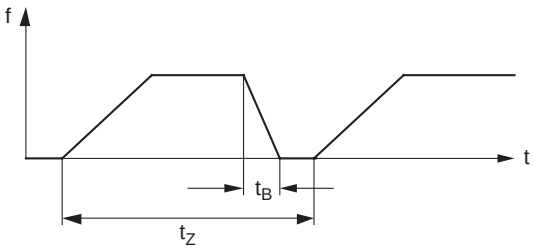
On period c.d.f.

ON period c.d.f for cycle time $t_Z \leq 120$ s

$$\text{c.d.f} = \frac{t_B}{t_Z} \bullet 100\ \%$$

ON period c.d.f for cycle time $t_Z > 120$ s

$$\text{c.d.f} = \frac{t_B}{120\ \text{s}} \bullet 100\ \%$$

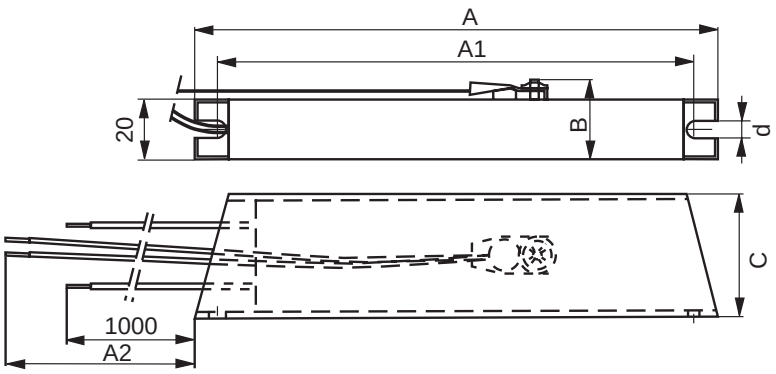


3.1.1 Side mounting braking resistor

Technical data braking resistor

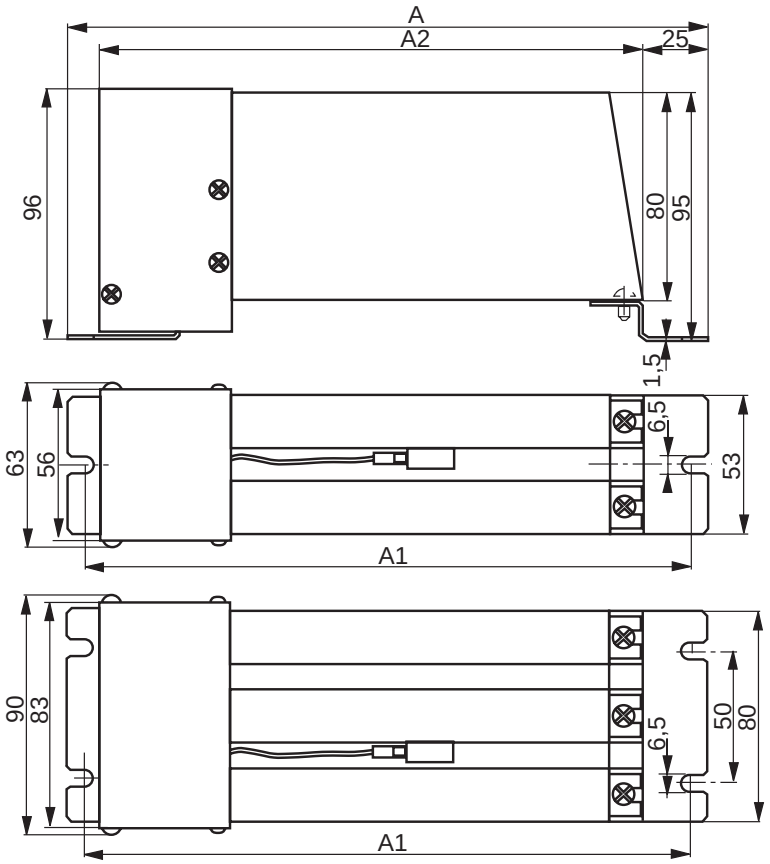
Part number	R_B [OHM]	P_{Rated} [kW]	COMBIVERT	Nominal power[1] [W] 6 %	25 %	40 %
230 V - Class						
07.BR.100-1180	180	44	05, 07	800	300	180
09.BR.100-1100	100	82	07, 09	1500	500	300
10.BR.100-1683	68	120	07, 09, 10, 13(E)	2200	800	500
12.BR.100-1333	33	250	10, 13(G)	4400	1300	750
13.BR.100-1273	27	300	13(G), 14	5400	1500	900
14.BR.100-1203	20	450	13(G), 14	7300	1800	1100
15.BR.110-1133	13	630	14, 15	10000	3200	1800
16.BR.110-1103	10	850	15, 16	14000	3600	2200
17.BR.110-1073	7	1100	15, 16	21000	5400	3100
18.BR.xxx-xxxx		on request				
19.BR.xxx-xxxx		on request				
20.BR.xxx-xxxx		on request				
21.BR.xxx-xxxx		on request				
400 V - Class						
07.BR.100-6620	620	56	05, 07	900	300	180
09.BR.100-6390	390	90	07, 09	1500	500	300
10.BR.100-6270	270	130	07, 09, 10	2100	800	500
12.BR.100-6150	150	230	12	3700	1300	750
13.BR.100-6110	110	350	12, 13	5000	1500	900
14.BR.100-6853	85	410	12, 13, 14	6500	1800	1100
15.BR.110-6563	56	620	12(E), 13(E,G), 14, 15	10000	3200	1800
16.BR.110-6423	42	820	13(G), 14(G), 15, 16	13500	3600	2200
17.BR.110-6303	30	1200	15(H), 16, 17	18500	5400	3100
18.BR.226-6203	20	1700	17(R), 18, 19	27500	7500	4500
19.BR.226-6153	15	2300	17(R), 18, 19, 20	37000	10000	6000
20.BR.226-6123	12	2900	18(R), 19(R), 20, 21	46000	12500	7500
21.BR.226-6103	10	3000	18(R), 19(R), 20, 21, 22	55000	15000	9000
22.BR.226-6866	8,6	4000	21(L), 22(L), 23	64000	17500	10000
23.BR.226-6676	6,7	5200	22(L), 23, 24(U)	82000	22000	12500
24.BR.226-6506	5	6900	23(U), 24(U), 25(U)	110000	30000	18000
25.BR.226-6436	4,3	8100	24(U), 25(U), 26(U), 27(U)	130000	35000	20000
26.BR.226-6386	3,8	9200	25, 26, 27(U)	145000	40000	22500
27.BR.226-6336	3,3	10000	25, 26, 27(U)	170000	45000	25000
28.BR.226-6226	2,2	15000	28(W), 29(W), 30(W)	250000	67000	37000
29.BR.226-6176	1,7	20000	28(W), 29(W), 30(W)	325000	90000	50000
30.BR.226-6136	1,3	26000	28(W), 29(W), 30(W)	425000	112000	62000

1) Permissible load of the resistor in dependence on the cyclic duration factor related to 120 s cycle time. The calculated peak braking time must be ≤ the load of the resistor. If the value is not achieved, please contact KEB.

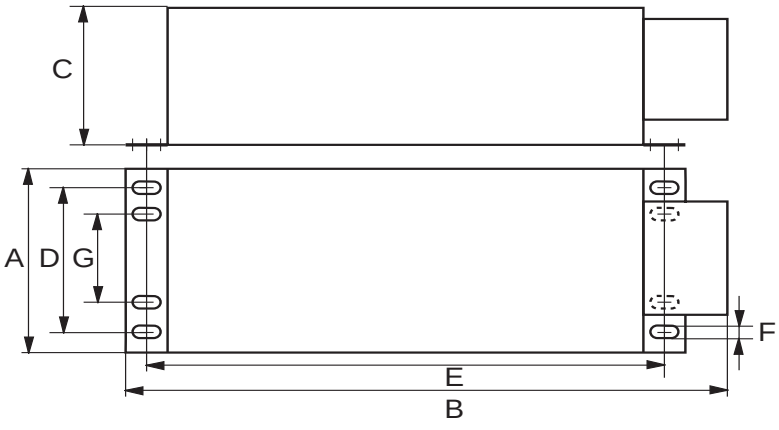


Part number	A	A1	A2	B	C	d
07.BR.100-xxxx	160	145	1120	26	40	6
09.BR.100-xxxx	240	222	1060	26	40	6
10.BR.100-xxxx	300	285	1030	26	40	6
11.BR.100-xxxx	240	225	1085	28	80	5,5
12.BR.100-xxxx	300	285	1055	28	80	5,5
13.BR.100-xxxx	400	400	1005	28	80	5,5
14.BR.100-xxxx	400	400	1005	28	80	5,5

GB



Part number	A	A1	A2
15.BR.110-xxxx	370	355	300
16.BR.110-xxxx	470	455	400
17.BR.110-xxxx	470	455	400



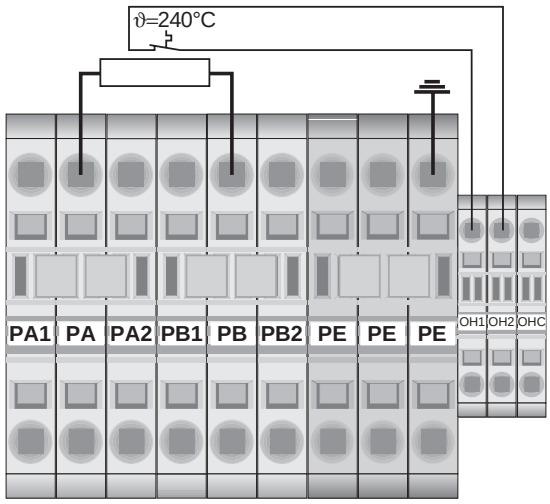
Part number	A	B
18.BR.226-6203	611	116
19.BR.226-6153	611	116
20.BR.226-6123	631	221
21.BR.226-6103	631	221
22.BR.226-6866	631	271
23.BR.226-6676	631	271

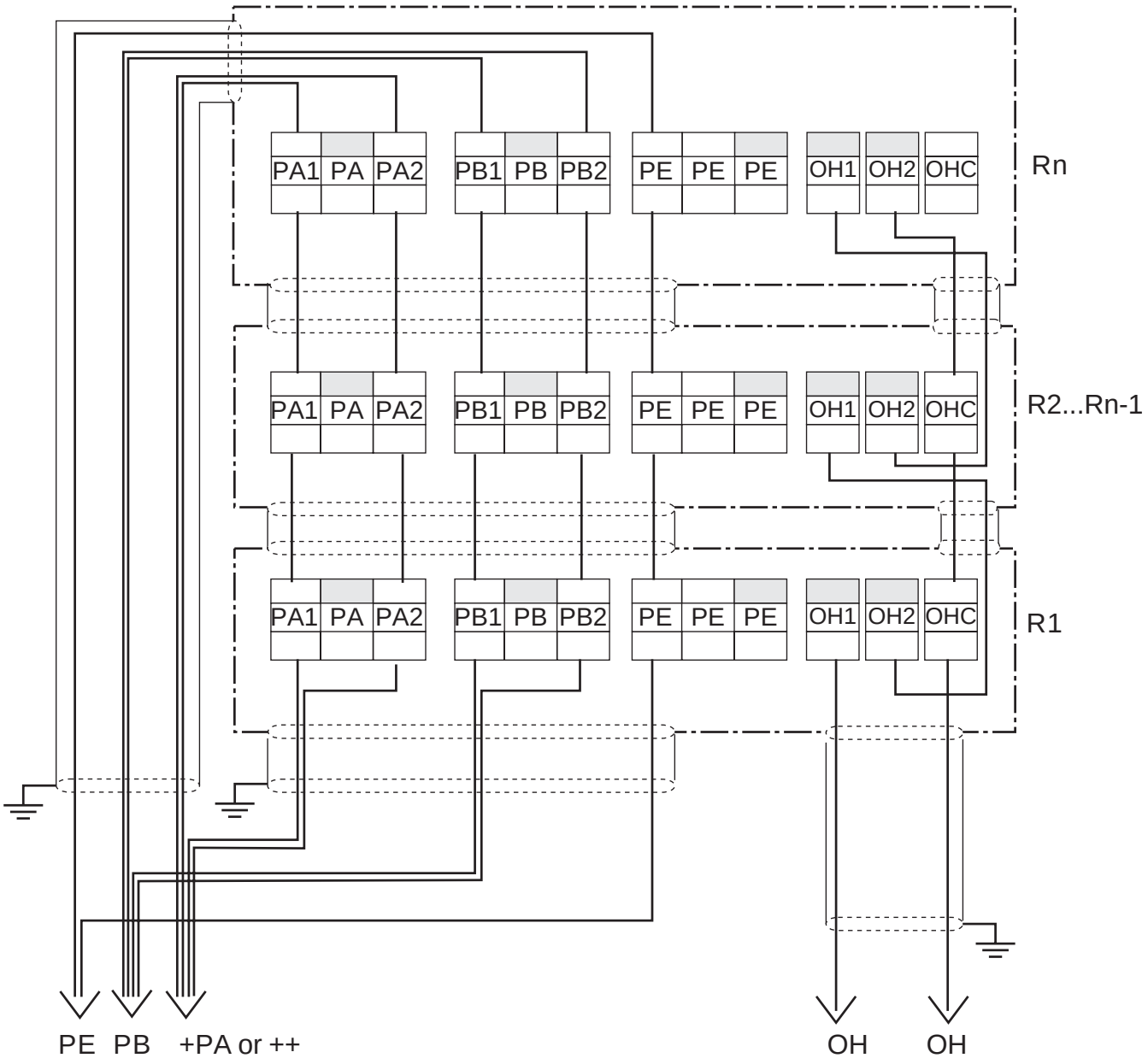
24.BR.226-6506 = 2 x 21.BR.226-6103
25.BR.226-6436 = 2 x 22.BR.226-6866
26.BR.226-6386 = 1 x 22.BR.226-6866
+1 x 23.BR.226-6676
27.BR.226-6336 = 2 x 23.BR.226-6676
28.BR.226-6226 = 3 x 23.BR.226-6676
29.BR.226-6176 = 4 x 23.BR.226-6676
30.BR.226-6136 = 5 x 23.BR.226-6676

GB

3.1.2 Parallel connection of braking resistors

Terminal strip
braking resistor





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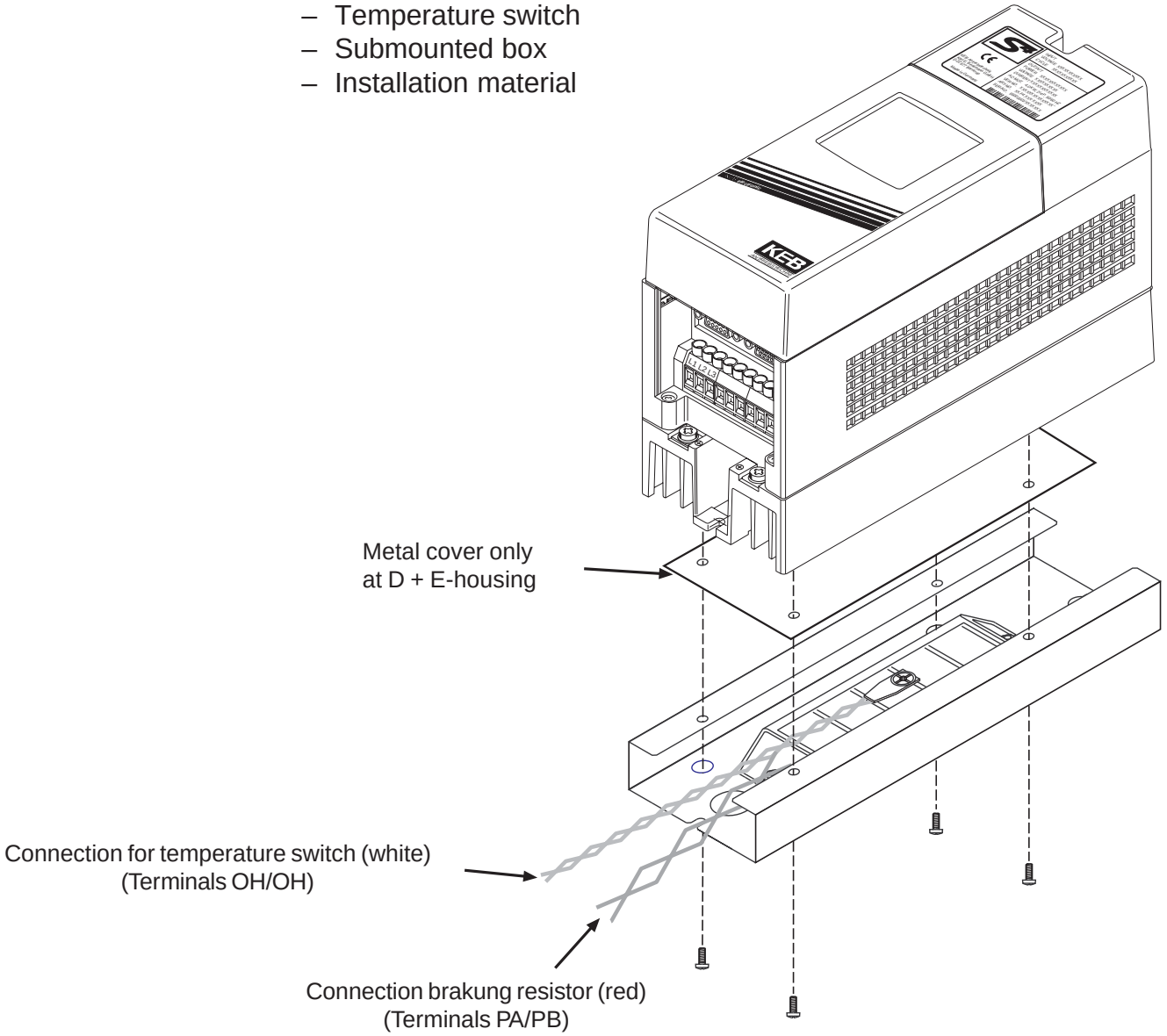
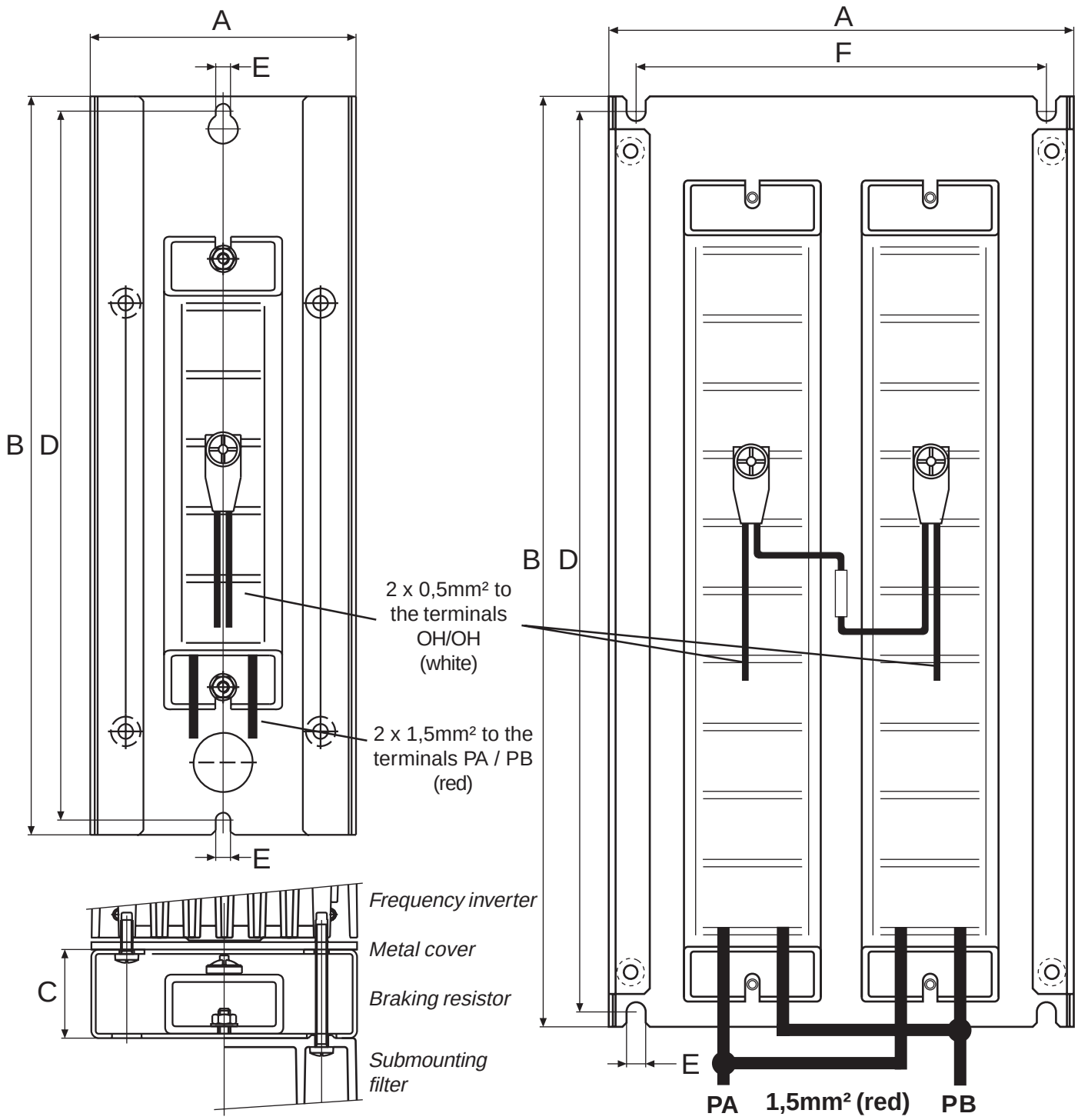
3.1.3 Submounting braking resistor

The submounting braking resistors are planned for a small volume installation directly under the frequency inverter. Mostly they are suitable for short braking cycles and clock system. The assemblies are made of:

– Braking resistor
– Temperature switch
– Submounted box
– Installation material



Size		10	12	12/13/14	15	13/14/15	16
Housing		D	D	E	E	G	G
Braking resistor	[Ω]	160	82	60	30	50	25
Permanent load	[W]	35	35	60	2 x 60	80	2 x 80
Non-recurring load (max. 3s)	[W]	3600	7800	9600	19000	11500	23000
Permissible load at 5% c.d.f.	[W]	700	700	1200	2400	1600	3200
Permissible load at 10% c.d.f.	[W]	350	350	600	1200	800	1600
Permissible load at 20% c.d.f.	[W]	175	175	300	600	400	800
Permissible load at 40% c.d.f.	[W]	90	90	150	300	200	400
Weight	[kg]	0,89	0,9	1,3	1,5	1,5	1,9
Partnumber of the kit		10.F4.D50-4200	12.F4.D50-4200	14.F4.E50-4200	15.F4.E50-4200	15.F4.G50-4200	16.F4.G50-4200



Dimensions Submounting braking resistors

Housing	D	E	G
A [mm]	90	130	170
B [mm]	250	290	340
C [mm]	30	30	25
D [mm]	240	275	329
E [mm]	5	7	7
F [mm]	-	-	150

Attention Fire Risk!

In order to detect the overheating of a braking resistor it is absolutely necessary to monitor the temperatur switch. The overheating can have following causes:

- ramps too short or the operation-time too long
- incorrect dimensoning of the braking resistor
- input voltage too high
- defect of braking transistor in the inverter or the braking module

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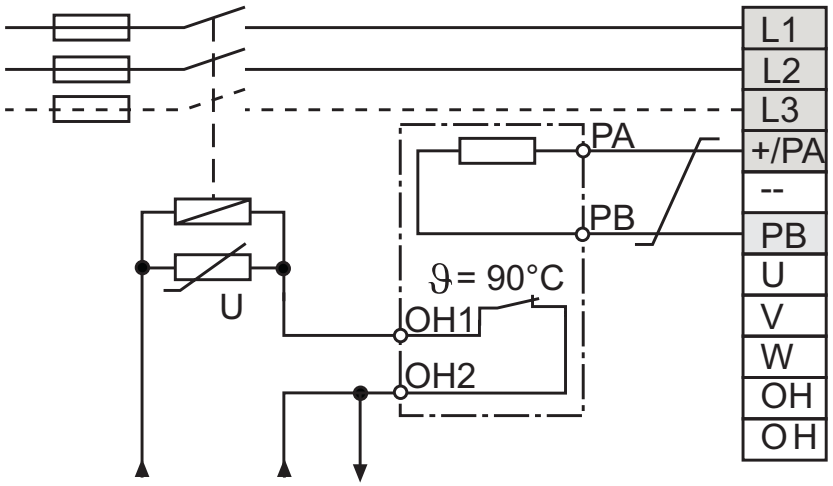
The disconnection of the mains voltage offers the only protection in the case of a defective braking transistor (see diagram).

Braking resistors can develop a very high surface temperature, therefore install as safe-to-touch as possible!

Connection of the braking resistor

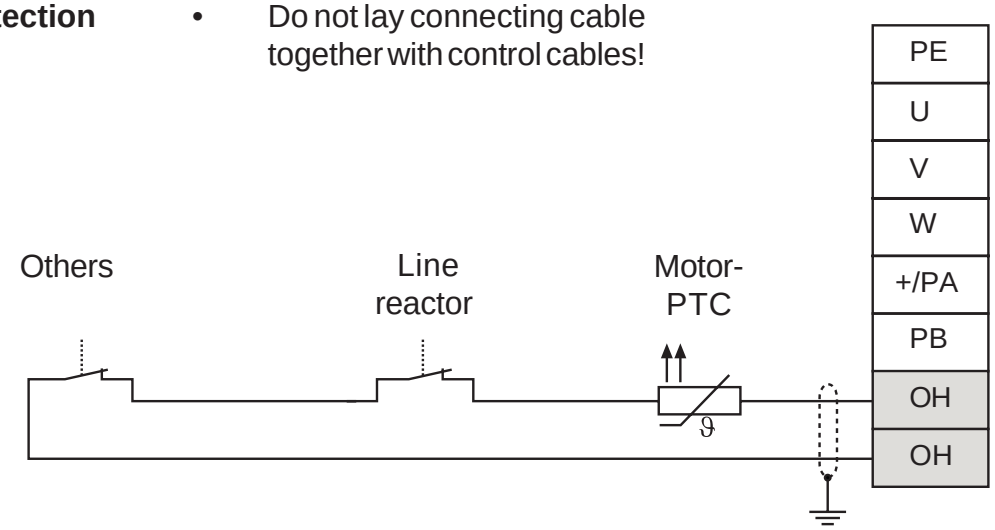
- +/PA, PB Terminals for the braking resistor
- during release of the temperature monitoring the input voltage is switched off



A simplified protection is achieved, if the links of the temperature sensor are integrated into the temperature detection in accordance with following drawing. This measure does not protect with a defect of the braking transistor however against the developing extreme overload with acute danger of fire.

Connection of the temperatur detection

- Terminals OH
- Do not lay connecting cable together with control cables!



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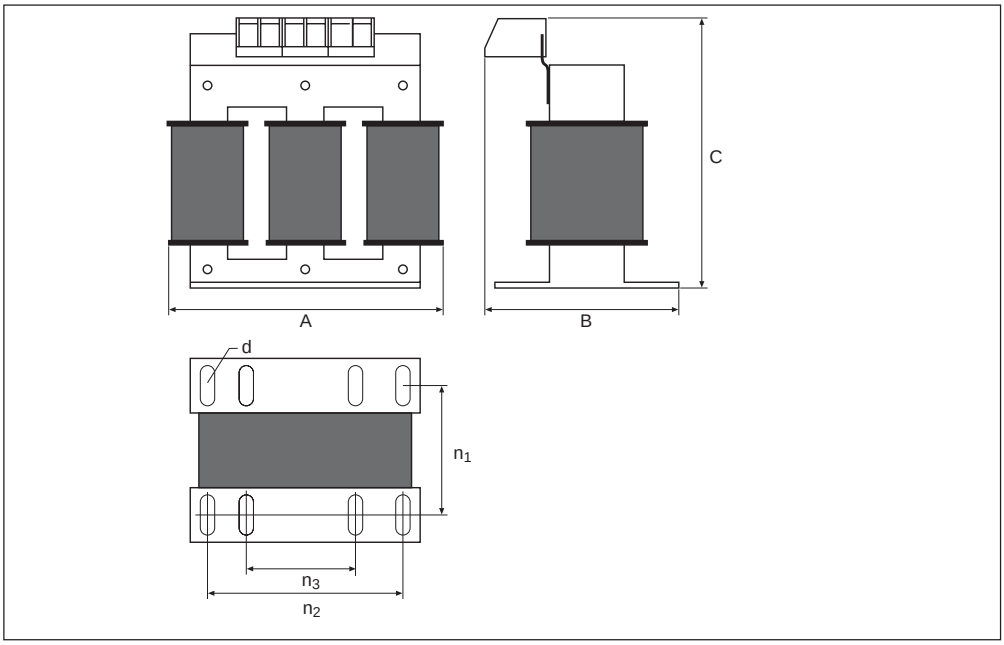
3.2 Input filter

3.2.1 Input choke

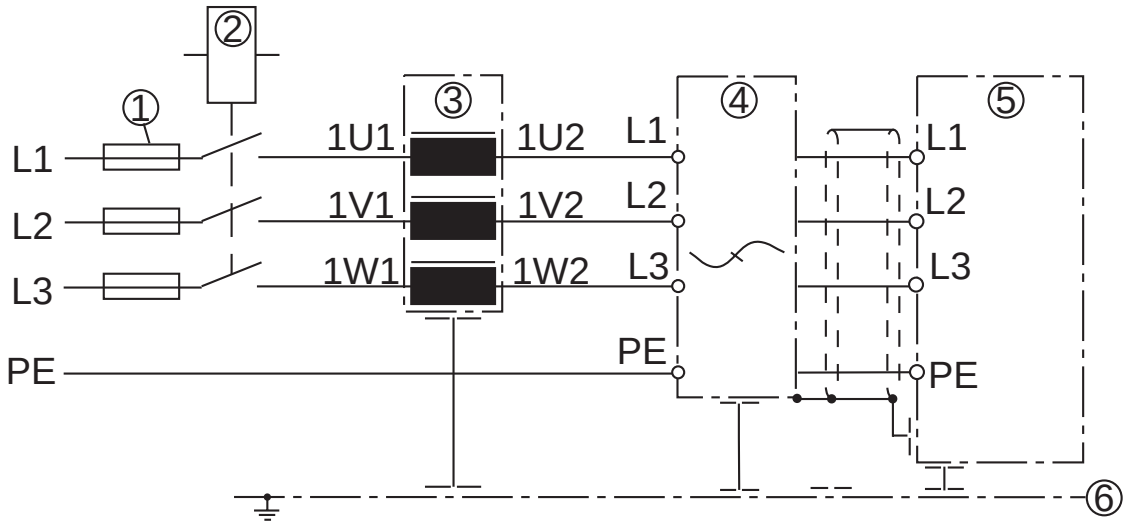
The KEB input choke is dimensioned according to the regulations VDE 0160 with short circuit voltage of UK = 4%. By reducing the harmonics the power factor of the inverter improves from 0.5...0.6 to approximately 0.8...0.9.
With a frequency range from 10 kHz to approximately 300 kHz the values of the conducted HF-interferences are reduced up to 30 db.
Additionally the noise immunity of the system is improved and the DC-link capacitors lifetime increases.



230V-Class 4% terminal short circuit voltage															
Number	For COMBIVERT	Phases	I_{rated} [A]	P_{loss} [W]	Part number	Dimensions							Terminal [mm²]	Weight [kg]
						A	B	C	n_1	n_2	n_3	d		
1	**05**	1	6	9	05.DR.F08-4951	60	60	80	37	45	-	3,6 x 7	4	0,5
2	**05**	3	4	14	05.DR.A08-4251	129	62	115	41	112	-	4,8 x 9	4	0,8
3	**07**	1	10	9	07.DR.F08-2951	84	86	100	48	64	-	4,8 x 9	4	1,4
4	**07**	3	6	21	07.DR.A08-2851	129	62	115	41	112	-	4,8 x 9	4	1,2
5	**09**	1	16	15	09.DR.F08-1851	84	86	100	48	64	-	4,8 x 9	4	1,5
6	**09**	3	8	21	09.DR.A08-2151	129	62	115	41	112	-	4,8 x 9	4	1,2
7	**10**	1	20	15	10.DR.F08-1551	84	86	100	48	64	-	4,8 x 9	4	1,5
8	**10**	3	12	30	10.DR.A08-1551	129	72	115	50	112	-	4,8 x 9	4	1,8
9	**12**	1	25	18	12.DR.F08-1151	96	100	115	62	84	-	5 x 11	4	2,5
10	**12**	3	20	30	12.DR.A08-8541	148	100	160	60	136	60	4,8 x 8	10	3
11	**13**	3	30	45	13.DR.A08-5641	148	100	160	60	136	60	4,8 x 8	10	3,7
12	**14**	3	40	50	14.DR.A08-4241	178	130	195	55	166	113	4,8 x 8	16	5
13	**15**	3	60	63	15.DR.A08-2841	178	145	235	70	166	113	4,8 x 8	16	6,4
14	**16**	3	70	74	16.DR.A08-2241	219	148	240	71	201	136	7 x 12	35	7,6
15	**17**	3	85	92	17.DR.A08-1841	219	170	255	81	201	136	7 x 12	95	10,5
16	**18**	3	100	90	18.DR.A08-1541	219	190	255	91	201	136	7 x 12	95	12
17	**19**	3	130	115	19.DR.A08-1241	267	195	300	81	249	176	7 x 12	95	15,3
18	**20**	3	160	155	20.DR.A08-1041	267	220	300	105	249	176	7 x 12	95	18
19	**21**	3	200	158	21.DR.A08-8031	267	215	310	102	249	176	7 x 12	95	29
20	**22**	3	230	170	22.DR.A08-6031	267	235	335	116	249	176	7 x 12	150	31

400V-Class 4% terminal short circuit voltage															
Number	For COMBIVERT	Phases	I_{rated} [A]	P_{loss} [W]	Part number	Dimensions							Terminal [mm²]	Weight [kg]
						A	B	C	n_1	n_2	n_3	d		
19	**05**	3	4	22	05.DR.B08-7351	129	72	115	50	112	-	4,8 x 9	2,5	1,35
20	**07, 09**		6	22	07.DR.B08-4951	129	72	115	50	112	-	4,8 x 9	2,5	1,6
21	**10**		8	33	10.DR.B08-3751	148	80	140	60	136	90	4,8 x 8	2,5	2,5
22	**12**		10	33	12.DR.B08-2851	148	80	140	60	136	60	4,8 x 8	2,5	2,5
23	**13**		16	53	13.DR.B08-1851	178	95	165	55	166	113	4,8 x 8	2,5	5,2
24	**14**		20	54	14.DR.B08-1451	178	95	165	55	166	113	4,8 x 8	4	5,4
25	**15**		30	76	15.DR.B08-9841	178	110	175	70	166	113	4,8 x 8	10	5,8
26	**16**		40	76	16.DR.B08-7341	178	110	175	70	166	113	7 x 12	10	6,8
27	**17**		50	97	17.DR.B08-5941	219	100	200	71	201	136	7 x 12	10	8
28	**18**		60	100	18.DR.B18-4941	219	110	200	81	201	136	7 x 12	10	9,8
29	**19**		75	110	19.DR.B18-3941	219	160	235	91	201	136	7 x 12	35	13,1
30	**20**		90	151	20.DR.B18-3341	267	186	285	81	249	176	7 x 12	35	15,6
31	**21**		115	181	21.DR.B18-2841	267	210	275	105	249	176	7 x 12	35	21,9
32	**22**		150	205	22.DR.B18-2241	316	200	330	99	292	200	9 x 13	95	24,7
33	**23**		180	145	23.DR.B18-1741	267	207	310	94	249	176	7 x 12	95	24,1
34	**24**		200	168	24.DR.B18-1541	267	215	310	102	249	176	7 x 12	95	28,3
35	**25**		230	230	25.DR.B18-1341	267	230	335	111	249	176	9 x 13	150	30
36	**26**		270	290	26.DR.B28-1141	352	230	400	105	328	224	10 x 16	240	37,3
37	**27**		300	308	27.DR.B28-1041	352	210	270	121	328	224	10 x 16	M12	48,2
38	**28**		400	420	28.DR.B28-8031	480	200	390	120	450	316	12 x 20	40 x 5	61
39	**29**		580	470	29.DR.B28-5331	480	210	390	130	450	316	12 x 20	40 x 5	73,5
40	**30**		660	530	30.DR.B22-4430	480	210	390	130	450	316	12 x 20	50 x 5	77

Connection of the input choke



① **Mains fuse**
② **Main protection**
③ **Input choke**
④ **Interference suppression filter**
⑤ **KEB COMBIVERT**
⑥ **Mounting plate**

3.2.2 HF-Filter

The KEB COMBIVERT frequency inverters are optionally available with radio interference filters. Dependent on the housing size they are available as factory installed complete units (D-R Housing) or as filter assembly kits for local installation. The filter assembly kits contain the complete installation material incl. earth connection. They are ready for installation for max. 30 kW with connected lead wires at the filter output. Dependent on the available space and filter type the filter can either be installed under the frequency inverter (submounted), or beside the frequency inverter (side mounted).

All filters are dimensioned for the inverter and relate to the conducted emission in accordance with the limit curves EN 55011/B. When adhering to the specifications standard filters can be operated with a shielded motor cable up to 30 m.

For further filters e.g. for IT or delta networks, I/O filters or customized solutions please contact KEB.

Number	I [A]	Pv [W]	Kit incl. Filter	Filter	Submounting at housing type
HF-Filter, Phases 1, max. 240V (+10%)					
1	12	5	07.U4.00D-B606	07.E4.T60-0061	D
2	20	12	09.U4.00D-B601	09.E4.T60-0001	D
3	30	17,6	10.U4.00D-B601	10.E4.T60-0001	D
HF-Filter, Phases 3, max. 240V (+10%)					
4	8	7	10.U4.00D-BA01	10.E4.T60-1001	D
5	16	11,5	13.U4.00D-BA01	13.E4.T60-1001	D
6	30	21	13.U4.00E-BA01	15.E4.T60-1001	E
7	50	14	14.U4.00G-BA01	16.E4.T60-1001	G
8	70	15	15.U4.00H-BA01	18.E4.T60-1001	H
9	90	20	16.U4.00H-BA01	19.E4.T60-1001	H
10	110	60	17.U4.00R-BA01	20.E4.T60-1001	R
11	150	60	19.U4.00R-BA01	22.E4.T60-1001	R
12	180	40	23.U4.0RU-BM01	23.E4.T60-1001	-
13	250	50	25.U4.00U-BM01	25.E4.T60-1001	-
HF-Filter, Phases 3, max. 480V (+5%)					
14	8	7	10.U4.00D-BM01	10.E4.T60-1001	D
15	16	11,5	13.U4.00D-BM01	13.E4.T60-1001	D
16	20	14	14.U4.00E-BM01	14.E4.T60-1001	E
17	30	21	15.U4.00E-BM01	15.E4.T60-1001	E
18	20	14	14.U4.00G-BM01	14.E4.T60-1001	-
19	50	14	16.U4.00G-BM01	16.E4.T60-1001	G
20	50	14	16.U4.00H-BM01	16.E4.T60-1001	-
21	70	15	18.U4.00H-BM01	18.E4.T60-1001	H
22	90	20	19.U4.00H-BM01	19.E4.T60-1001	H
23	110	60	20.U4.00R-BM01	20.E4.T60-1001	R
24	150	60	22.U4.00R-BM01	22.E4.T60-1001	R*
25	180	40	23.U4.0RU-BM01	23.E4.T60-1001	-
26	250	50	25.U4.00U-BM01	25.E4.T60-1001	-
27	300	50	26.U5.A0U-3000	26.E4.T60-1001	-
28	330	75	27.U4.00U-BM01	27.E4.T60-1001	-
29	410	50	28.U4.00W-BM0S	28.E4.T60-1001	-
30	660	60	30.U5.A0W-3000	30.E4.T60-1001	
31	1000	90	-	32.E4.T60-1001	-

GB

Fig. 1

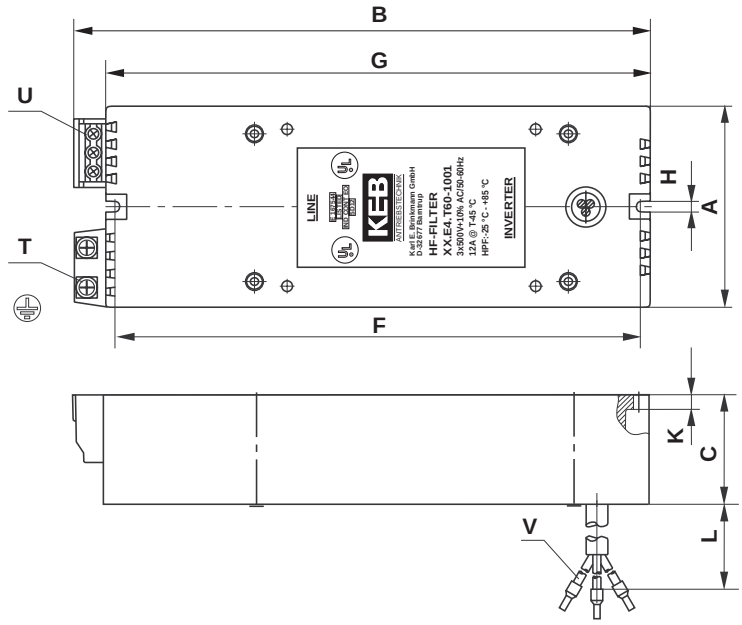
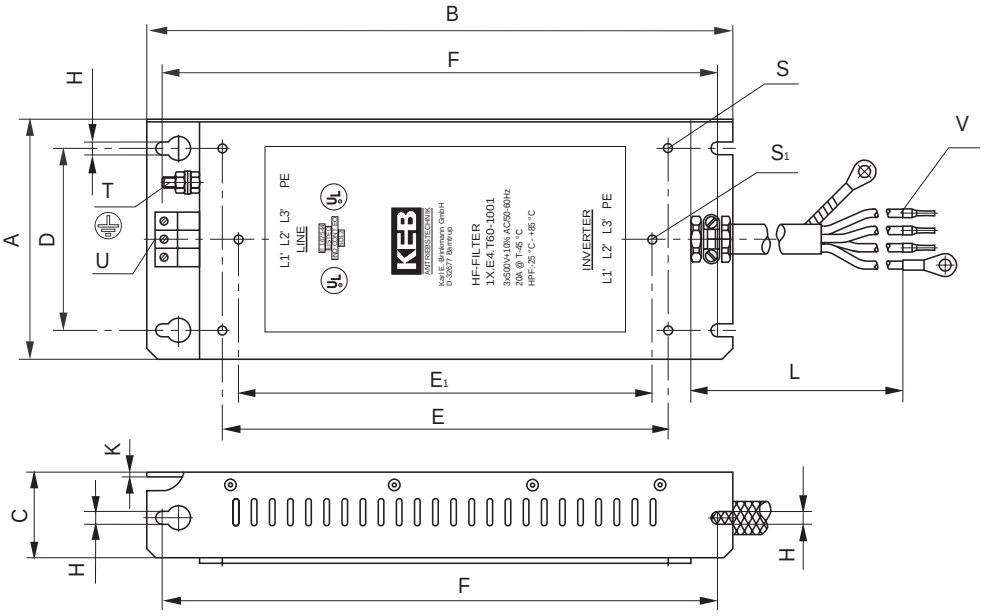
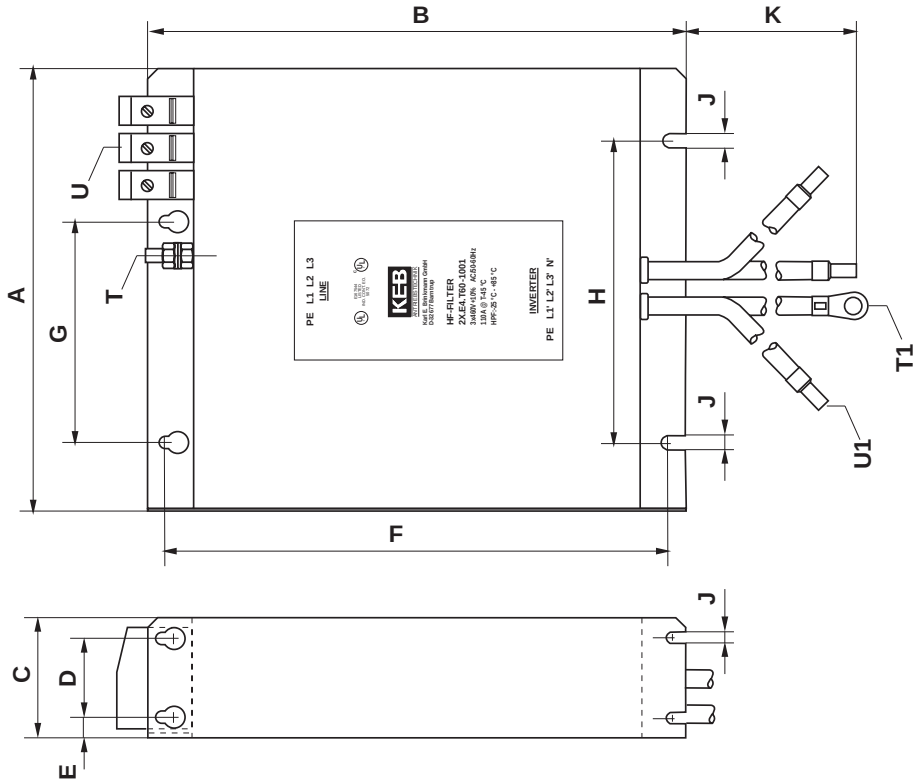


Fig. 2



Ratet current																	LINE	INVERTER		
Voltage	U max.		Fig.	A	B	C	D	E	E1	F	G	H	K	S	S1	T	U	V	L	Weight
KEB Art.No.:	[V]	[A]															Terminal			[kg]
07.E4.T60-0061		12															2x 4mm²	2x AWG 14		
09.E4.T60-0001	1x240	20															2x AWG 10			0,9
10.E4.T60-0001	(+10%)	30	1	90	264	50	-	-	-	240	250	5	4	-	-	M4		2x AWG 10	110	
09.E4.T60-1001		8															3x 4mm²			
10.E4.T60-1001	3x480	8															3x AWG 10	3x AWG 14		1,3
13.E4.T60-1001	(+5%)	16																		
14.E4.T60-1001		20		132	352	50	100	-	275	335	-	7	3	-	M6	M6		4x AWG 12	400	1,5
15.E4.T60-1001		30															3x 10mm²	4x AWG 10		
16.E4.T60-1001	3x480	50	2	181	415	56	150	330	-	400	-	7	3	M6	-	M6	3x AWG 6	4x AWG 8	400	3,2
18.E4.T60-1001	(+5%)	70		300	445	66	250	330	-	420	-	7	4	M6	-	M6	3x 25mm²	4x AWG 6	350	5,1
19.E4.T60-1001		90															3x AWG 2	4x AWG 4	350	6,1

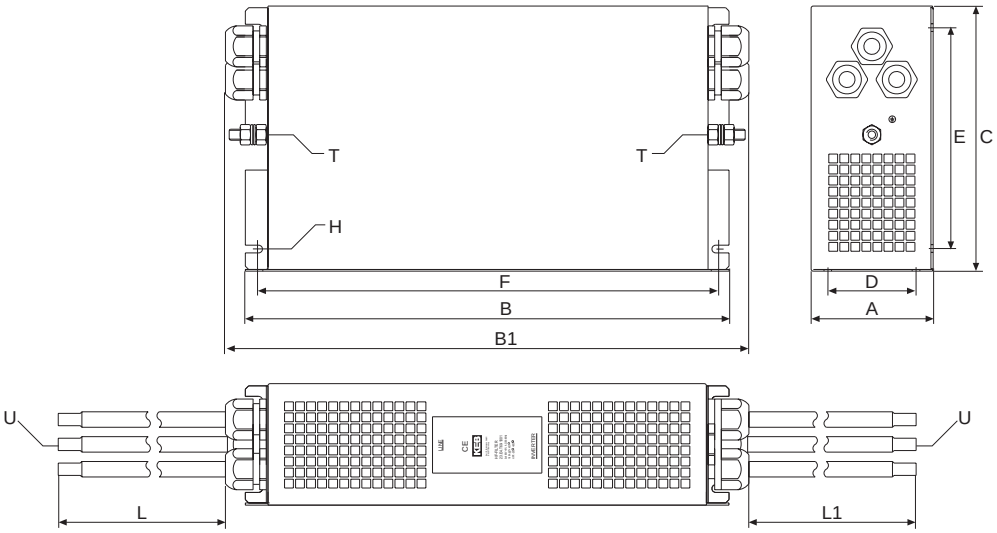
Supply



Inverter

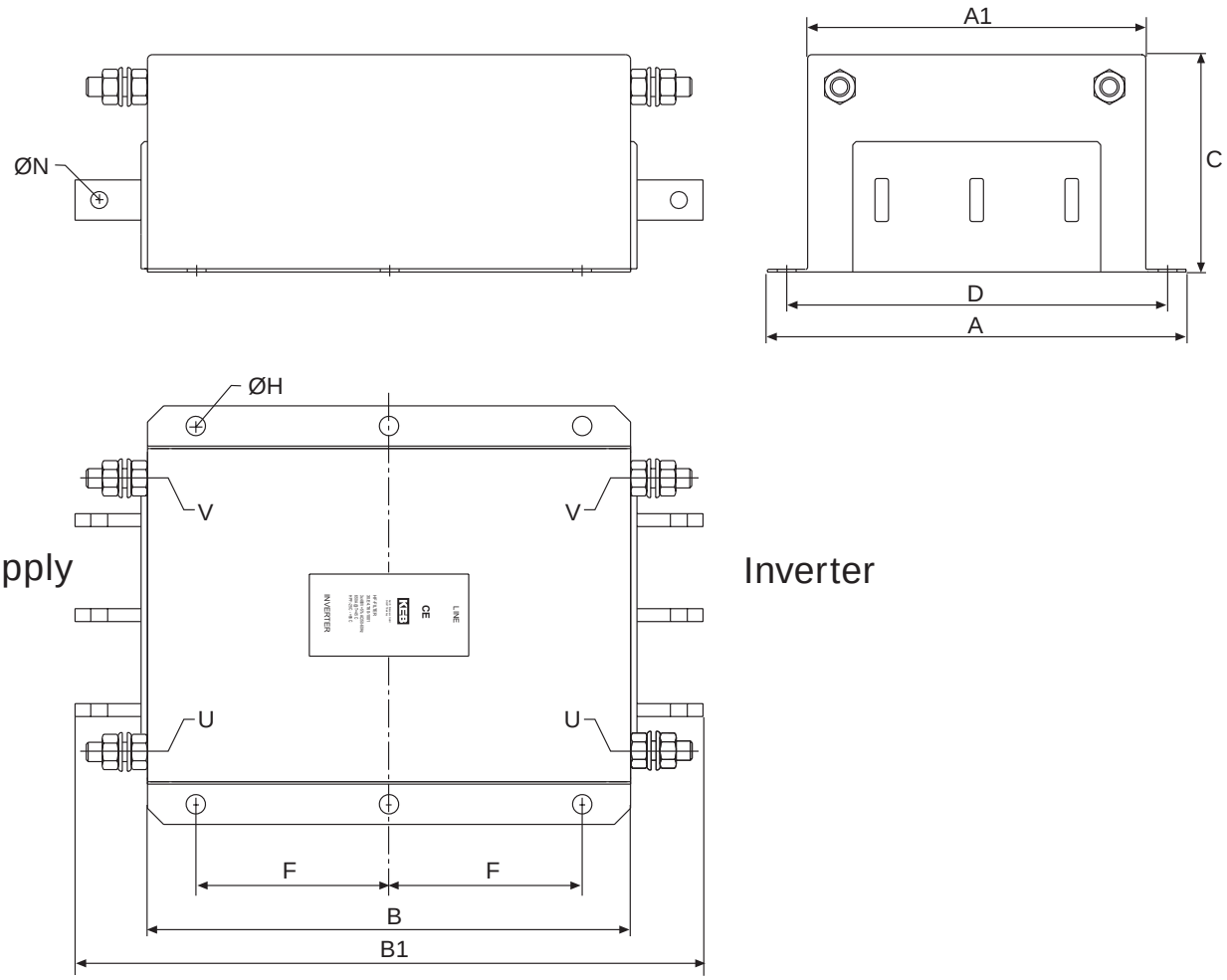
Rated current			Pv	A	B	C	D	E	F	G	H	J	K	Line		Inverter		Weight
Mains volatge Umax.														T	U	T1	U1	
KEB Art.Nr.:	[V]	[A]	[W]												[mm²]		[mm²]	[kg]
20.E4.T60-1001	3 x 480	110	60	270	400	64	40	12	385	140	200	6,5	400	M8	3x 50	M8	3x25	8,5
22.E4.T60-1001	(+5%)	150	60														3x35	9,0

Supply



Inverter

Ratet current			Pv	A	B	B1	C	D	E	F	H	L	L1	T	U	Weight
Voltage	U max.															
KEB Art.No.:	[V]	[A]	[W]												[mm²]	[kg]
23.E4.T60-1001	3x	180	40	110	438	474	240	80	200	414	6,5	1000	550	M10	3x50	13,0
25.E4.T60-1001	480	250	50		598	630				574			500		3x70	16,0
27.E4.T60-1001	(+5%)	330	75												3x95	18,0

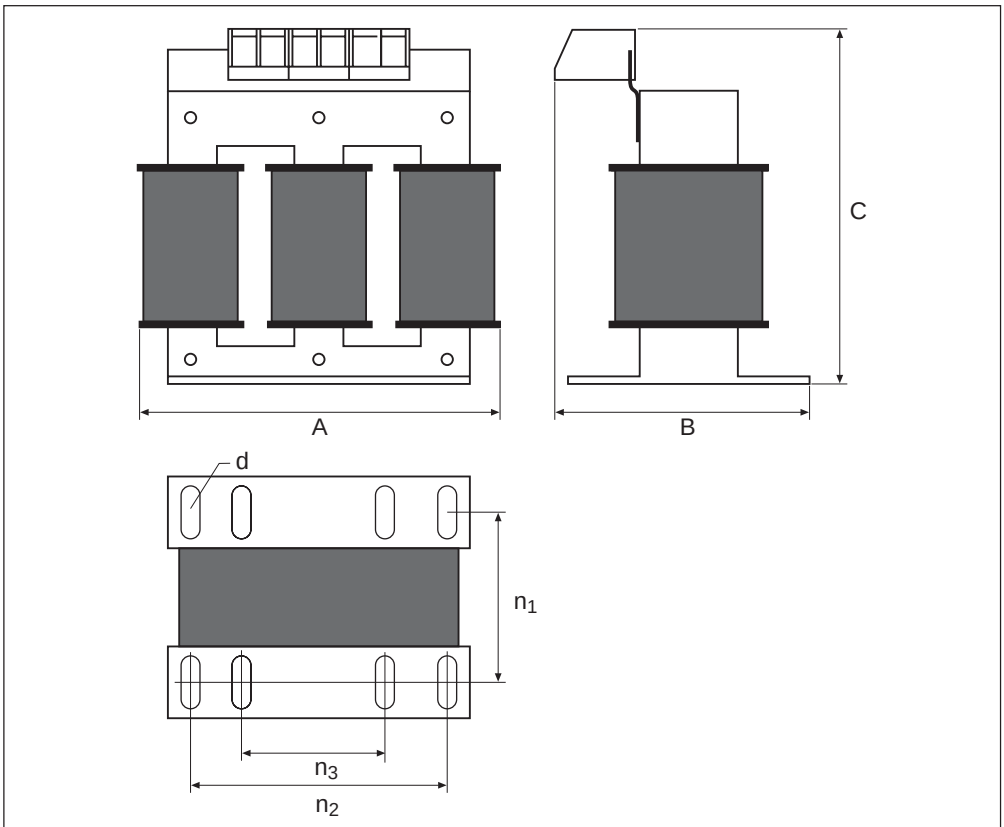


Ratet current Voltage KEB Art.No.:	U max. [V]	[A]	Pv [W]	A	A1	B	B1	C	D	F	H	N	U	V	Weight [kg]
26.E4.T60-1001	3x 480 (+5%)	300	50	260	210	300	390	115	235	120	12	10,5	M12	-	14,0
28.E4.T60-1001		410	50												14,0
30.E4.T60-1001		650	60					135					-	M12	14,0
32.E4.T60-1001		1000	90	280	230	350	440	185	255	145		14			17,0

3.3 Output filter

3.3.1 Motor choke

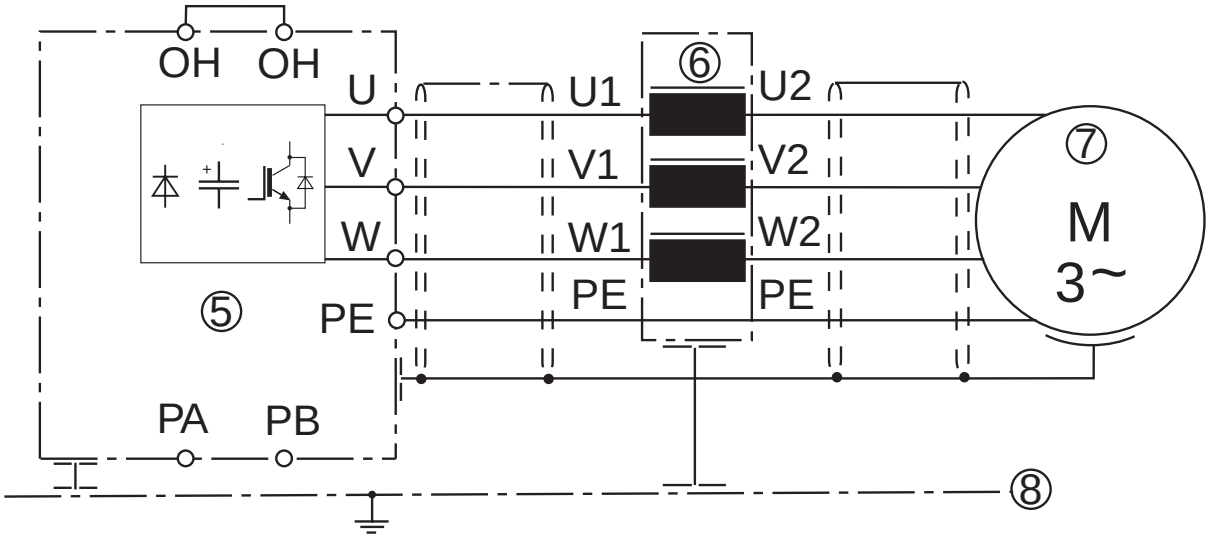
The KEB output choke is a cost-effective possibility to reduce the voltage rise dv/dt, to avoid a premature age of the winding insulation of three-phase current motors.The KEB output choke can also be used for applications with long supply motor cables (>15m).
The following motor choks are qualified for a max. motor frequency of 52 Hz. With a frequency range from 53 Hz… 60 the next size choke must be used. For motor frequencies > 60 Hz special chokes are available upon request.



230V-Class 4% terminal short circuit voltage															
Number	For COMBIVERT	Phases	I_{rated} [A]	P_{loss} [W]	Part number	Dimensions							Terminal [mm²]	Weight [kg]
						A	B	C	n_1	n_2	n_3	d		
2	**05**	3	4	14	05.DR.A08-4251	129	62	115	41	112	-	4,8 x 9	4	0,8
4	**07**	3	6	21	07.DR.A08-2851	129	62	115	41	112	-	4,8 x 9	4	1,2
6	**09**	3	8	21	09.DR.A08-2151	129	62	115	41	112	-	4,8 x 9	4	1,2
8	**10**	3	12	30	10.DR.A08-1551	129	72	115	50	112	-	4,8 x 9	4	1,8
10	**12**	3	20	30	12.DR.A08-8541	148	100	160	60	136	60	4,8 x 8	10	3
11	**13**	3	30	45	13.DR.A08-5641	148	100	160	60	136	60	4,8 x 8	10	3,7
12	**14**	3	40	50	14.DR.A08-4241	178	130	195	55	166	113	4,8 x 8	16	5
13	**15**	3	60	63	15.DR.A08-2841	178	145	235	70	166	113	4,8 x 8	16	6,4
14	**16**	3	70	74	16.DR.A08-2241	219	148	240	71	201	136	7 x 12	35	7,6
15	**17**	3	85	92	17.DR.A08-1841	219	170	255	81	201	136	7 x 12	95	10,5
16	**18**	3	100	90	18.DR.A08-1541	219	190	255	91	201	136	7 x 12	95	12
17	**19**	3	130	115	19.DR.A08-1241	267	195	300	81	249	176	7 x 12	95	15,3
18	**20**	3	160	155	20.DR.A08-1041	267	220	300	105	249	176	7 x 12	95	18
19	**21**	3	200	158	21.DR.A08-8031	267	215	310	102	249	176	7 x 12	95	29
20	**22**	3	230	170	22.DR.A08-6031	267	235	335	116	249	176	7 x 12	150	31

400V-Class 4% terminal short circuit voltage															
Number	For COMBIVERT	Phases	I_{rated} [A]	P_{loss} [W]	Part number	Dimensions							Terminal [mm²]	Weight [kg]
						A	B	C	n_1	n_2	n_3	d		
19	**05**	3	4	22	05.DR.B08-7351	129	72	115	50	112	-	4,8 x 9	2,5	1,35
20	**07, 09**		6	22	07.DR.B08-4951	129	72	115	50	112	-	4,8 x 9	2,5	1,6
21	**10**		8	33	10.DR.B08-3751	148	80	140	60	136	90	4,8 x 8	2,5	2,5
22	**12**		10	33	12.DR.B08-2851	148	80	140	60	136	60	4,8 x 8	2,5	2,5
23	**13**		16	53	13.DR.B08-1851	178	95	165	55	166	113	4,8 x 8	2,5	5,2
24	**14**		20	54	14.DR.B08-1451	178	95	165	55	166	113	4,8 x 8	4	5,4
25	**15**		30	76	15.DR.B08-9841	178	110	175	70	166	113	4,8 x 8	10	5,8
26	**16**		40	76	16.DR.B08-7341	178	110	175	70	166	113	7 x 12	10	6,8
27	**17**		50	97	17.DR.B08-5941	219	100	200	71	201	136	7 x 12	10	8
28	**18**		60	100	18.DR.B18-4941	219	110	200	81	201	136	7 x 12	10	9,8
29	**19**		75	110	19.DR.B18-3941	219	160	235	91	201	136	7 x 12	35	13,1
30	**20**		90	151	20.DR.B18-3341	267	186	285	81	249	176	7 x 12	35	15,6
31	**21**		115	181	21.DR.B18-2841	267	210	275	105	249	176	7 x 12	35	21,9
32	**22**		150	205	22.DR.B18-2241	316	200	330	99	292	200	9 x 13	95	24,7
33	**23**		180	145	23.DR.B18-1741	267	207	310	94	249	176	7 x 12	95	24,1
34	**24**		200	168	24.DR.B18-1541	267	215	310	102	249	176	7 x 12	95	28,3
35	**25**		230	230	25.DR.B18-1341	267	230	335	111	249	176	9 x 13	150	30
36	**26**		270	290	26.DR.B28-1141	352	230	400	105	328	224	10 x 16	240	37,3
37	**27**		300	308	27.DR.B28-1041	352	210	270	121	328	224	10 x 16	M12	48,2
38	**28**		400	420	28.DR.B28-8031	480	200	390	120	450	316	12 x 20	40 x 5	61
39	**29**		580	470	29.DR.B28-5331	480	210	390	130	450	316	12 x 20	40 x 5	73,5
40	**30**		660	530	30.DR.B22-4430	480	210	390	130	450	316	12 x 20	50 x 5	77

Connection of the motor choke

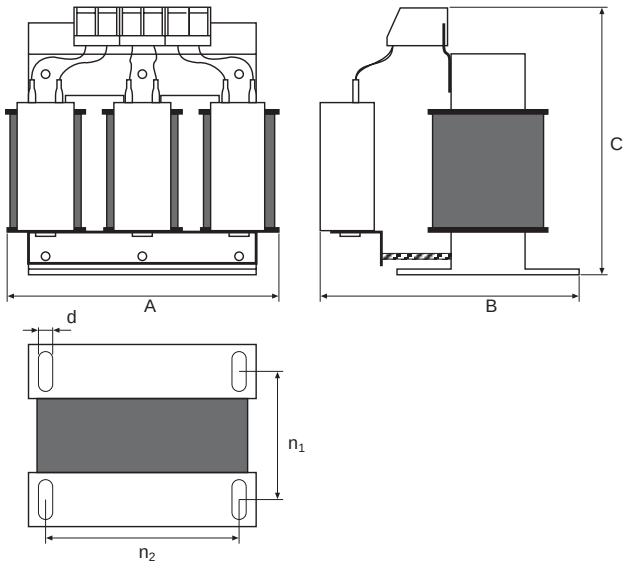


⑤ **KEB COMBIVERT**
⑥ **Motor choke**
⑦ **Motor**
⑧ **Mounting plate**

GB

3.3.2 Sinus filter

Via the pulse duration modulation output voltage of the frequency inverters a voltage rise of du/dt of 5…10 kV/µs can occur dependent on the used power modules, control process, motor line length and type of the motor. Installation of KEB sinus filters reduce the speed of the voltage rise between the phases of mains conditions, that no negative influences to the long-time behaviour of the winding insulation of three-phase current motors have to be expected. The standard-sinus filters are made for an output frequency of max. 120 Hz.

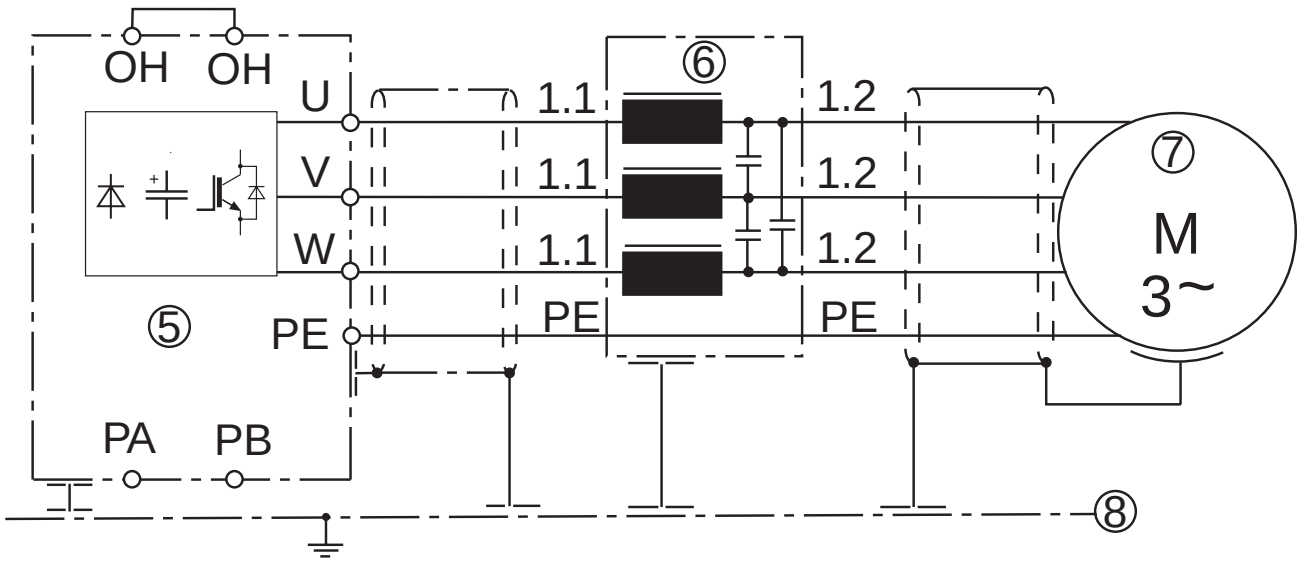


230V-Class, up to f_{out} max. 120Hz, for 4kHz switching frequency, IP00, VBG4, T 40/F											
Number	**For COMBIVERT**	Part number	I_N [A]	Dimensions A	B	C	Mounting n1	n2	d	Terminals [mm²]	Weight [kg]
1	**07**	00.90.428-5099	4,1	125	110	180	55	100	8	4	3,2
2	**09**	00.90.428-5129	9,5	155	130	210	72	130	8	4	6,8
3	**10**	00.90.428-5139	12	190	140	220	58	170	8	10	8
4	**12**	00.90.428-5149	16,5	190	150	220	68	170	8	10	12
5	**13**	00.90.428-5159	24	210	165	240	82	180	8	10	12
6	**14**	00.90.428-5169	33	240	195	280	106	190	11	16	20
8	**15**	00.90.428-5189	50	240	220	295	126	190	11	35	30
9	**16**	00.90.428-5199	60	300	355	355	121	240	11	35	38

GB

400V-Class, f_{out} max. 120Hz, IP00, VBG4, T 40/F												
Number	For	min.	Part number	I_N	Dimensions			Mounting			Terminals	Weight
	COMBIVERT	Switching freq.		[A]	A	B	C	n1	n2	d	[mm²]	[kg]
1	**07 /09**	4 kHz	00.90.428-5099	4,1	125	110	180	55	100	8	4	3,2
2	**10/12**	4 kHz	00.90.428-5129	9,5	155	130	210	72	130	8	4	6,8
3	**13**	4 kHz	00.90.428-5139	12	190	140	220	58	170	8	10	8
4	**14**	4 kHz	00.90.428-5149	16,5	190	150	220	68	170	8	10	12
5	**15**	4 kHz	00.90.428-5159	24	210	165	240	82	180	8	10	12
6	**16**	4 kHz	00.90.428-5169	33	240	195	280	106	190	11	16	20
7	**17**	4 kHz	00.90.428-5179	42	240	220	295	126	190	8	35	30
8	**18**	4 kHz	00.90.428-5189	50	240	220	295	126	190	11	35	30
9	**19**	4 kHz	00.90.428-5199	60	300	355	355	121	240	11	35	38
10	**20**	4 kHz	00-90.428-5209	75	300	240	355	134	240	11	35	42
11	**21**	4 kHz	00-90.428-5219	90	300	255	360	146	240	11	50	50
12	**22**	4 kHz	00-90.428-5229	115	360	260	405	126	310	11	70	60
13	**23**	4 kHz	00-90.428-5239	152	360	280	420	141	310	11	95	70
14	**24**	4 kHz	00-90.428-5249	180	360	305	440	156	310	11	150	85
15	**25**	4 kHz	00-90.428-5259	210	420	290	495	152	370	11	150	110
16	**26**	4 kHz	00-90.428-5269	250	420	320	495	182	370	11	150	130
17	**27**	2 kHz	00-90.428-5279	300	420	420	495	212	370	11	150	160
18	**28**	2 kHz	00-90.428-5289	370	480	450	560	240	430	11	240	250
19	**29**	2 kHz	00-90.428-5299	450	480	450	560	240	430	11	240	250

Connection of the sinus filter



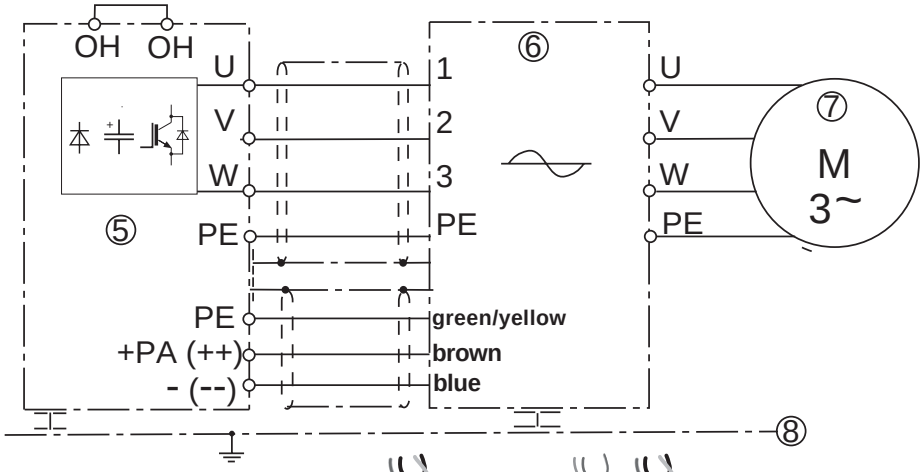
⑤ **KEB COMBIVERT**
⑥ **Sinus filter**
⑦ **Motor**
⑧ **Mounting plate**

GB

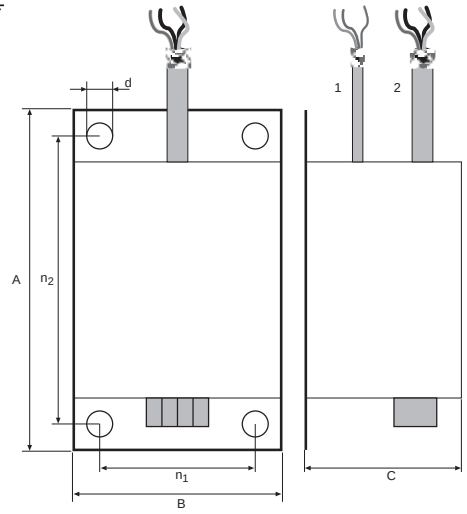
3.3.3 Sinus filter plus

The KEB sinus filter enables a sinusoidal voltage characteristic of the motor terminal voltage between the phases and against earth. Extremely long motor lines can be realized without shielding or later installation of FU's can be done without any problems in already existing units. The legal limits of interference are observed.
Information about dimension: With loads >150% inverter-rated current (I_N) the next higher filter must be used. Min. 8 kHz (better 16 kHz) carrier frequency are required. The filter is dimensioned to max. output frequency of 100 Hz.

⑤ **KEB COMBIVERT**
⑥ **Sinus filter plus**
⑦ **Motor**
⑧ **Mounting plate**



1) Feedback to the DC link circuit
2) Connect to inverter motor output



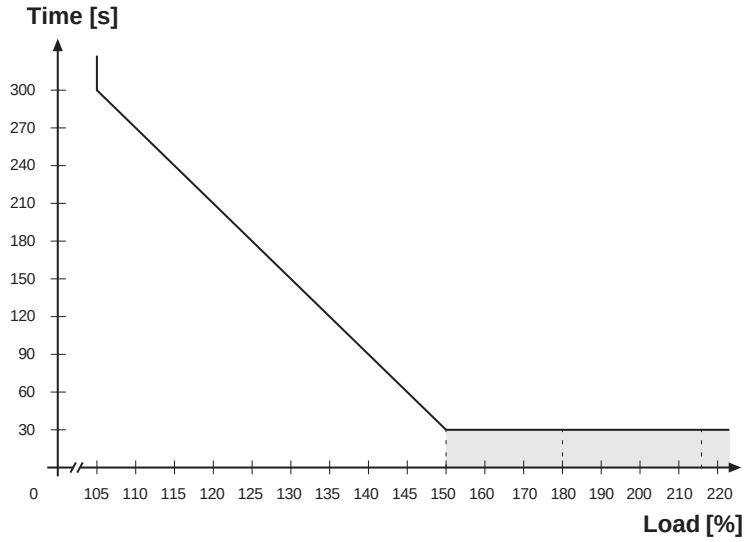
400V-Class, f_{out} max. 100Hz, for min. 8kHz switching frequency, IP20, VBG4, T 40/F

Number	For COMBIVERT	Part Number	I_N [A]	Dimensions A	B	C	Mounting n1	n2	d	Terminals [mm²]	Weight [kg]
1	**07/09**	00.90.426-5099	4	390	90	150	44	373	6,5	4	11,5
2	**10**	00.90.426-5119	8	390	90	180	44	370	8,7	4	15
3	**12/13**	00.90.426-5139	12	390	90	215	44	370	8,7	10	18,5
4	**14**	00.90.426-5149	16	350	140	230	95	330	8,7	10	23
5	**15**	00.90.426-5159	25	390	165	230	135	370	8,7	10	25

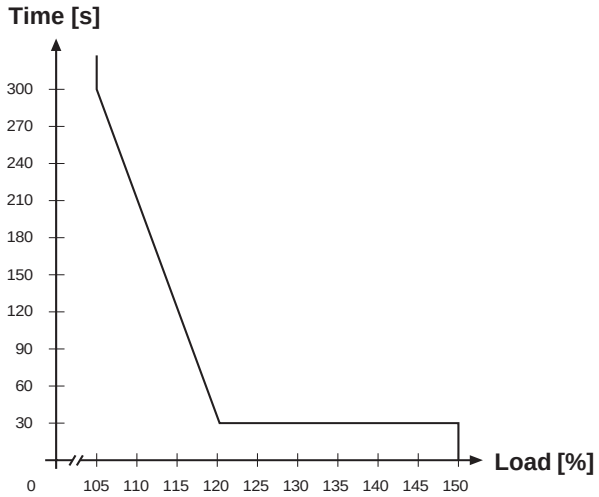
4. Annex

4.1 Overload curve

❶ Inverter size ≤ 24



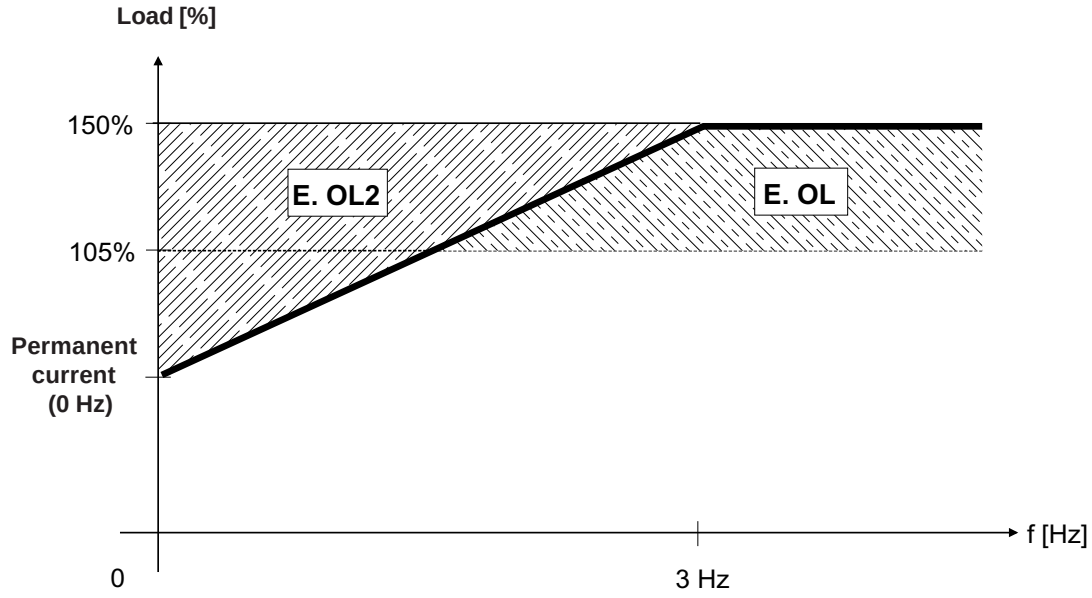
❷ Inverter size ≥ 25



The characteristic declines device-dependently in this range (see technical data)

4.2 Overload protection in the lower speed range

(only valid for F4-F, stall current see Page 9-13)



$$I_{T_K} = \text{stall current} \quad x \quad \frac{180°C - T_K}{180°C - T_{OH}}$$

T_{OH} = Max.Heat sink temperature before error OH
T_K = Heat sink temperature

D

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GB

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I

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F

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